

Save Yourself the Hassle of Inefficient Spraying

Most common applications:

- High pressure laminate
- Foam/paper core steel door
- Upholstery
- Metal lamination
- Insulation bonding

Where to find these applications:

- Cabinet shops
- Elevator interiors
- Countertop shops
- Exhibit manufacturing
- Fixture/display manufacturing
- Office furniture
- Theatre/production sets
- Acoustic panel/partition

Key Questions

Asking the right questions related to the application will help you arrive at an adhesive selection quickly and painlessly.

Use A.S.P.E.C.

- What is the **APPLICATION** you are currently using the adhesive for?
- What **SUBSTRATES** does the adhesive need to bond too?
- Are there special **PROCESS** details the adhesive needs to accommodate? Such as high temperatures or VOC regulations?

- What kinds of **END USE** stress or environment will the bond be subject to? (e.g., boat carpet and saltwater conditions or exterior applications).
- How do you determine the **VALUE** beyond simply the **COST** of a product? (e.g., Improved coverage, reduced flammability or speed of application).



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3M™ Cylinder Spray Adhesives do not atomize spray patterns with added airline. This means you get consistent even spray patterns, potentially saving rework and cleanup.



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Consistent spray patterns and portable cylinders mean you can realize big improvements in efficiency and save time and labor costs.

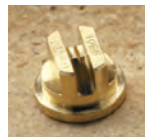
3M™ Cylinder Spray Adhesive Quick Reference Guide

| Product | Application | Solids (%) | Solids – Bulk (%) | VOCs (g/L) | Open Time (min) | Spray Pattern | Spray Applicator | Recommended Tips |
|--------------------------|---------------------------------------|------------|-------------------|------------|-----------------|---------------|------------------|--------------------|
| MULTI-PURPOSE | | | | | | | | |
| 60 CA | General Purpose | 43 | 42 | >80 | 2–60 | Web | Applicator | 9501, 6501 |
| 70 | Construction, Marine, RV, Polystyrene | 21 | 41 | 544 | 1–60 | Web | Applicator | QSS tip |
| 77 | Multi-Purpose | 27 | 36 | 534 | 1–30 | Mist | Applicator | 250050, 650050 |
| HEAVY DUTY | | | | | | | | |
| 90 | Laminating | 13 | 23 | 571 | 1–15 | Web | Applicator | 9501, 6501, 250050 |
| 92 | Laminating | 23 | 34 | 654 | 1–20 | Web | Applicator | 9501, 6501, 250050 |
| 94 CA | Laminating | 28 | 28 | 79 | 1–15 | Pebble | Applicator H | 4001, 6501 |
| 94 ET | Laminating | 28 | 34 | <80 | 1–60 | Pebble | Applicator H | 9501, 6501, 4001 |
| 98NF | Laminating | 20 | 25 | 254 | 1–60 | Web | Applicator | 9501, 6501, 4001 |
| FOAM & FABRIC | | | | | | | | |
| 74 | Foam Bonding | 22 | 36 | 563 | 1–15 | Web | Applicator | 9501, 6501 |
| 74NF | Foam Bonding | 22 | 28 | 248 | 1–60 | Web | Applicator | 9501, 6501 |
| SPECIALTY | | | | | | | | |
| 78 ET | Polystyrene | 17 | 31 | 570 | 1–60 | Web | Applicator | 9501, 6501 |

3M™ Cylinder Spray Adhesive Equipment and Accessories



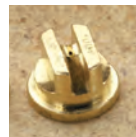
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9501



6501



4001



QSS



T-Fitting



Hose Swivel

| Spray Tip | Angle | Spray Pattern Width |
|-----------|-------|---------------------|
| 9501 | 95° | Wide |
| 6501 | 65° | Medium |
| 4001 | 40° | Narrow |
| QSS* | — | Very Wide |
| 250050 | 25° | Very Narrow |
| 650050 | 65° | Medium |

*For 3M™ HoldFast 70 Spray Adhesive

Note: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.