



Rmax® Below Grade

Revision Date 08/01/2023

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SECTION 1. IDENTIFICATION

Product name : Rmax® Below Grade

Company name : Sika Corporation
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Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Combustible dust

GHS label elements

Signal Word : Warning

Hazard Statements : May form combustible dust concentrations in air.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

No unusual conditions are expected from this product. Freshly expanded or heated foam may off-gas some pentane-blowing agent, which is heavier than air and may accumulate to ignitable concentrations if stored inside a sealed container or within confined areas. Ignitable atmospheres have concentrations that exceed inhalation exposure limits for workers, further reinforcing the need for ventilation when foam is freshly expanded.

May form combustible dust concentrations in the air when the product is cut, sanded, sawed, machined or ground.



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INHALATION HEALTH HAZARDS: Dust may cause transient mechanical irritation of the upper respiratory tract. Workplace exposures to residual pentane vapors from this product are expected to be below levels of any health risk. Overexposure to high concentrations of pentane can cause narcotic effects. Signs and symptoms of overexposure to pentane include headache, nausea, dizziness, difficulty walking, or sleepiness. Studies have shown that short-term (10-minute) exposures to pentane concentrations as high as 5,000 ppm (11,750 mg/m³) produced no symptoms. Workplace exposure limits for pentane and foam dust are listed in Section 8 of this SDS. There is no evidence that dusts generated from this product cause chronic disease in humans. The facer material is not expected to generate dust. No chronic effects are known for exposures to pentane vapor.

EYE CONTACT HEALTH HAZARDS: Mechanical irritation, redness, tearing, and blurred vision can occur if dusts generated from these products come into contact with eyes.

SKIN CONTACT HEALTH HAZARDS: Direct contact with rough-cut foam can cause mechanical abrasion cuts or puncture to fingers, hands or exposed skin

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
Pentane	109-66-0	Flam. Liq. 1; H224 STOT SE 3; H336 Asp. Tox. 1; H304	>= 1 - < 5

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : No hazards which require special first aid measures.
- If inhaled : Move to fresh air.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
- In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
- Most important symptoms and effects, both acute and : No known significant effects or hazards.
No information available.



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delayed
Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- The product is a solid article that will burn if exposed to an ignition source of sufficient heat and intensity, or open flame, such as a welder's torch. Under certain fire conditions, combustible gases can be generated, creating rapidly spreading, high-intensity flames and dense, black smoke. Burning of this product can produce irritating and potentially toxic fumes and gases, including carbon monoxide and carbon dioxide; other undetermined hydrocarbon fractions could be released in small quantities.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Environmental precautions : Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : For personal protection see section 8.
No special handling advice required.
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Store in accordance with local regulations.
- Materials to avoid : No special restrictions on storage with other products.



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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Pentane	109-66-0	TWA	1,000 ppm 2,950 mg/m ³	OSHA Z-1
		TWA	600 ppm 1,800 mg/m ³	OSHA P0
		STEL	750 ppm 2,250 mg/m ³	OSHA P0
		TWA	1,000 ppm	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Particles of nuisance dust

Form of exposure	Value type	Control parameters	Basis
total dust	TWA	15 mg/m ³	OSHA Z-3
respirable fraction	TWA	5 mg/m ³	OSHA Z-3

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should



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- be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.
Avoid breathing dust.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : panel
- Color : beige, white
- Odor : odorless
- Odor Threshold : No data available
- pH : No data available
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flash point : No data available
- Evaporation rate : No data available
- Flammability (solid, gas) : May form combustible dust concentrations in air.
- Upper explosion limit / Upper flammability limit : No data available
- Lower explosion limit / Lower flammability limit : No data available
- Vapor pressure : No data available
- Relative vapor density : No data available
- Density : 0.03 g/cm³
- Solubility(ies)
Water solubility : No data available
- Solubility in other solvents : No data available



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Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Stable. Service temperature range: -100 to 250°F. To prevent structural deterioration, avoid contact with acetone, methyl ethyl ketone, tetrahydrofuran, chlorine, chloroform, hydrogen peroxide, ethylene dichloride, dimethyl sulfoxide, and dimethyl formamide.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Not classified due to lack of data.

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.



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Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.



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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
- Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

- TSCA list** : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

The following substance(s) is/are subject to TSCA 12(b) export notification requirements:

Pentane 109-66-0

CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

- SARA 311/312 Hazards** : Combustible dust



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SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA : 8-hour, time-weighted average
OSHA P0 / TWA : 8-hour time weighted average
OSHA P0 / STEL : Short-term exposure limit
OSHA Z-1 / TWA : 8-hour time weighted average
OSHA Z-3 / TWA : 8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

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