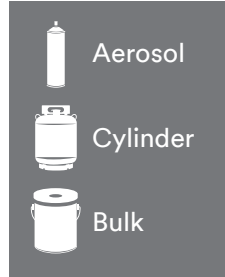


# Industrial grade. Trusted by professionals.

3M's portfolio of industrial-grade, solvent- and water-based spray adhesives is designed to make assembly fast, convenient and efficient. Start with 3M™ Super 77™ Multipurpose Spray Adhesive and adjust according to your specific bonding needs.



60CA

**3M™ General Purpose Adhesive 60CA**

- Low VOC, general-purpose industrial-grade adhesive with lace spray pattern
- High solids content
- Bonds fabric, foam, plastic, heavy paper to wood, plastics and metals

Clear	
Cylinder	
Large	00 48011 61687 2
Intermediate	00 48011 61688 9
Jumbo	00 48011 61689 6
Bulk	
5 Gallon Pail	00 51115 31589 1
Closed Head Steel Drum	00 51115 31590 9

70

**3M™ HoldFast 70 Spray Adhesive**

- Extremely versatile, fast-tacking, industrial-grade adhesive
- Unique wide-web spray pattern with heavy body and low soak-in formula
- Bonds polystyrene without degrading the surface

Clear	
Cylinder	
Large	00 48011 61690 2
Intermediate	00 48011 61691 9
Jumbo	00 48011 61692 6
Bulk	
5 Gallon Pail	00 51115 63935 7
Closed Head Steel Drum	00 51115 63934 0

77MP

**3M™ Super 77™ Multipurpose Spray Adhesive**

- High tack, high coverage and low soak-in formula
- Bonds many lightweight materials such as foils, carpeting, paper, cardboard, felt and more
- Bonds in 15 seconds

Clear	
Aerosol	
13.44 oz.	00 76308 86234 3
16.0 oz.	00 21200 21210 9

77 Classic

**3M™ Super 77™ Classic Spray Adhesive**

- Original formula
- Fast aggressive tack and low soak-in of adhesive
- Bonds lightweight materials
- Bonds in 10–15 seconds

Clear	
Aerosol	
16.75 oz.	00 21200 96315 5
Cylinder	
Large	00 51115 25776 6
Bulk	
5 Gallon Pail	00 21200 43793 9
Open Head Steel Drum	00 21200 43813 4

77CA

**3M™ Super 77™ CA Multipurpose Spray Adhesive Low VOC <25%**

- Bonds many lightweight materials such as foils, carpeting, paper, cardboard, felt and more
- Low soak-in and long open time
- Meets CARB/OTC VOC requirements and helps contribute to LEED® credits

Clear	
Aerosol	
00 51111 97956 3	

Foam & Fabric

24

**3M™ Foam & Fabric 24 Spray Adhesive**

- Fast-tack, industrial-grade adhesive
- Aggressive tack with foam-tearing strength
- Bonds foam to substrates such as fabric, wood and more

Orange	
Aerosol	
00 51111 07862 4	

74

**3M™ Foam Fast 74 Spray Adhesive**

- Fast-tacking adhesive with soft, non-dimpling bond lines
- Immediate foam-tearing strength
- Ideal for bonding flexible urethane or latex foam to many substrates such as wood, metal, fabrics and more

Clear		Orange	
Aerosol		Aerosol	
00 51111 50045 9		00 21200 82242 1	
Cylinder		Cylinder	
Large	00 21200 49919 7	Large	00 21200 49158 0
Intermediate	00 51115 25741 4	Intermediate	00 51111 18853 8
Jumbo	00 51115 25742 1	Jumbo	00 51111 18854 5

74CA

**3M™ Foam Fast 74CA Spray Adhesive Low VOC <25%**

- Ideal for bonding flexible urethane or latex foam to many substrates such as wood, metal, fabrics and more
- Soft, non-dimpling glue lines
- Meets CARB/OTC VOC requirements and helps contribute to LEED® credits

Clear		Orange	
Aerosol		Aerosol	
00 51111 97967 9		00 51111 97958 7	

100NF

**3M™ Fastbond™ Foam Adhesive 100NF**

- A water-dispersed, neoprene-based contact adhesive
- One part, rapid setting adhesive
- Ideal for bonding foam to many substrates such as wood, metal, fabrics and more

Lavender		Neutral	
Bulk		Bulk	
5 Gallon Pail	00 21200 41542 5	5 Gallon Pail	00 21200 39203 0
5 Gallon Box	00 21200 56509 0	5 Gallon Box	00 21200 56510 6
Open Head Steel Drum	00 48011 58433 1	Open Head Steel Drum	00 48011 58713 4
Poly Drum	00 21200 41543 2	Poly Drum	00 21200 39204 7
270 Gallon Poly Tote	00 21200 41544 9	270 Gallon Poly Tote	00 21200 39205 4
100 Gallon EZ Tote	00 21200 56512 0		

Specialty

72

**3M™ Pressure Sensitive Spray Adhesive 72**

- Pressure-sensitive adhesive gains strength as pressure is applied
- Permanent tack ideal for many one-surface bond applications
- Long open time allows bonds to be made hours or days after application
- Variable-width lace spray pattern allows for precise dispensing

Blue	
Aerosol	
00 21200 30025 7	

76

**3M™ Hi-Tack 76 Spray Adhesive**

- High tack spray adhesive creates quick, strong bonds
- Bonds hard-to-hold surfaces such as plastics to rubber, fabric, cardboard, wood, metal and more
- Variable-width lace spray pattern

Clear	
Aerosol	
00 21200 30026 4	

78

**3M™ Polystyrene Insulation 78 Adhesive**

- High solids adhesive formulated for expanded polystyrene and foam insulations
- Bonds without cavitating foams
- Fast grabbing, fast drying formula

Clear		Inverted	
Aerosol		Aerosol	
00 21200 41593 7		00 51111 07279 0	
Bulk			
5 Gallon Pail	00 48011 53438 1		

78ET

**3M™ Polystyrene Insulation 78ET Adhesive**

- Bonds polystyrene with no surface degradation
- Long tack time extends working time
- Uniform spray pattern ensures fast and easy application

Clear		Green	
Cylinder		Cylinder	
Large	00 48011 61693 3	Large	00 48011 61695 7
Intermediate	00 51115 25704 9	Intermediate	00 51115 25705 6
Jumbo	00 48011 61694 0	Jumbo	00 48011 61696 4

78HT

**3M™ Hi-Temperature Polystyrene Insulation 78HT Adhesive**

- Permanently bonds to polystyrene foam and other materials
- Will not degrade the foam
- Sprays with a lace pattern optimized for foam

Blue	
Cylinder	
Mini Cylinder	00 51115 31593 0
Large Cylinder	00 51115 31594 4
Intermediate Cylinder	00 51115 31594 7
Jumbo Cylinder	00 51115 31596 1
Bulk	
5 Gallon Pail	00 51111 07571 5
54 Gallon Drum	00 51111 07572 2