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SECTION 1. IDENTIFICATION

Product name	:	SikaFast [®] -3131 S (cartridge) Part A		
Company name	:	Sika Corporation		
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com		
Telephone	:	(201) 933-8800		
Telefax	:	(201) 804-1076		
E-mail address	:	ehs@sika-corp.com		
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: 703-527-3887		
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.		

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Flammable liquids	:	Category 2
Skin irritation	:	Category 2
Eye irritation	:	Category 2A
Skin sensitization	:	Category 1
Specific target organ toxicity - single exposure	:	Category 3 (Respiratory system)
GHS label elements Hazard pictograms	:	
Signal Word	:	Danger
Hazard Statements	:	H225 Highly flammable liquid and vapor. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation.

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Precautionary Statements Prevention: P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ventilating/lighting/equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. **Response:** P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish. Storage: P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up. **Disposal:** P501 Dispose of contents/ container to an approved waste disposal plant. **Additional Labeling**

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
methyl methacrylate	80-62-6	Flam. Liq. 2; H225 Skin Irrit. 2; H315 Skin Sens. 1; H317 STOT SE 3; H335	>= 50 - < 70
Talc	14807-96-6		>= 1 - < 5
2-Propenoic acid, 2-methyl-, 2- hydroxyethyl ester, phosphate	52628-03-2	Skin Corr. 1B; H314	>= 1 - < 5
N,N-dimethyl-p-toluidine	99-97-8	Acute Tox. 3; H301 Acute Tox. 3; H331 Acute Tox. 3; H311 STOT RE 2; H373	>= 0.1 - < 1
Antioxidant Proprietary	Not Assigned	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 0.1 - < 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	:	irritant effects sensitizing effects Cough

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		Respiratory disorder Allergic reactions Excessive lachrymation Erythema Dermatitis Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation.
Notes to physician	:	Treat symptomatically.
SECTION 5. FIRE-FIGHTING MEA	١SL	JRES
Suitable extinguishing media	:	Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	Water High volume water jet
Specific hazards during fire fighting	:	Do not use a solid water stream as it may scatter and spread fire.
Further information	:	Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- tive equipment and emer- gency procedures	:	Use personal protective equipment. Remove all sources of ignition. Deny access to unprotected persons. Beware of vapors accumulating to form explosive concentra- tions. Vapors can accumulate in low areas.
Environmental precautions	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

SECTION 7. HANDLING AND STORAGE

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Advice on protection against fire and explosion	:	Use explosion-proof equipment. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take precautionary measures against electrostatic discharg- es.
Advice on safe handling	:	Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asth- ma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the ap- plication area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Follow standard hygiene measures when handling chemical products.
Conditions for safe storage	:	Store in original container. Store in cool place. Keep in a well-ventilated place. Observe label precautions. Store in accordance with local regulations.
Materials to avoid	:	Explosives Oxidizing agents Poisonous gases Poisonous liquids
Further information on stor- age stability	:	No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
methyl methacrylate	80-62-6	TWA	100 ppm 410 mg/m3	OSHA Z-1
		TWA	100 ppm 410 mg/m3	OSHA P0
Talc	14807-96-6	TWA (Dust)	20 Million parti- cles per cubic foot	OSHA Z-3
		TWA (respir- able dust	2 mg/m3	OSHA P0



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fraction)		
TWA (Res- pirable frac- tion)	2 mg/m3	ACGIH

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures	:	Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use pro- cess enclosures, local exhaust ventilation or other engineer- ing controls to keep worker exposure below any recommend- ed or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.	
Personal protective equipr	nent		
Respiratory protection	:	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.	
		The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.	
Hand protection Remarks	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.	
Eye protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.	
Skin and body protection	:	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.	
Hygiene measures	:	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove respiratory and skin/eye protection only after vapors have been cleared from the area. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.	

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

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Appearance	:	paste
Color	:	tan
Odor	:	characteristic
Odor Threshold	:	No data available
рН	:	No data available
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	ca. 50 °F / 10 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	40 hpa
Relative vapor density	:	No data available
Density	:	ca. 0.96 g/cm3 (73 °F / 23 °C)
Solubility(ies) Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available

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Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	18 g/l A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Azo-compounds Strong acids and oxidizing agents Alkali metals

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

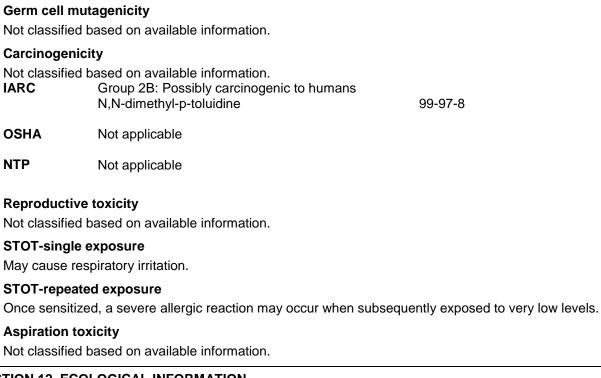
methyl methacrylate:

Acute oral toxicity	:	LD50 Oral (Rat): > 5,000 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): 29.8 mg/l Exposure time: 4 h
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 5,000 mg/kg
Antioxidant Proprietary: Acute oral toxicity	:	LD50 Oral (Rat): 1,590 mg/kg
Skin corrosion/irritation		
Causes skin irritation.		
Serious eye damage/eye irritation		
Causes serious eye irritation.		
Respiratory or skin sensitization		
Skin sensitization		
May cause an allergic skin rea	actio	on.

Respiratory sensitization

Not classified based on available information.

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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

	Exposure time: 96 h Method: OECD Test Guideline 203 NOEC (Danio rerio (zebra fish)): 9.4 mg/l EC50 (Daphnia magna (Water flea)): 69 mg/l
aquatic invertebrates	Exposure time: 48 h Method: OECD Test Guideline 202 NOEC: 37 mg/l Exposure time: 21 d Method: OECD Test Guideline 202
Persistence and degradability No data available	
Bioaccumulative potential	
No data available	
Mobility in soil	
No data available	



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Other adverse effects



Product:		
Additional ecological infor- mation	:	Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Components:		
N,N-dimethyl-p-toluidine:		
Additional ecological infor- mation	:	Do not empty into drains; dispose of this material and its con- tainer in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods		
Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR UN/ID No. Proper shipping name Class Packing group Labels Packing instruction (cargo aircraft) Packing instruction (passen- ger aircraft)	 UN 3269 Polyester resin kit 3 II Flammable Liquids 370 370
IMDG-Code UN number Proper shipping name Class	: UN 3269 : POLYESTER RESIN KIT : 3
Packing group Labels EmS Code Marine pollutant	: II : 3 : F-E, S-D : no

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Domestic regulation

49 CFR UN/ID/NA number Proper shipping name	:	UN 3269 Polyester resin kit
Class Packing group Labels ERG Code Marine pollutant	:	3 Not assigned by regulation FLAMMABLE LIQUID 128 no

DOT: For Limited Quantity exceptions reference 49 CFR 173.150 (b) IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list

: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	Flammable (gases, aerosols, liquids, or Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitization Specific target organ toxicity (single or	
SARA 313 :	The following components are subject tablished by SARA Title III, Section 313 methyl methacry- 80-62-6 late	

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):methyl methacrylate80-62-6>= 50 - < 70 %</td>



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California Prop 65

MARNING: Cancer – www.P65Warnings.ca.gov

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA P0	:	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Lim- its for Air Contaminants
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	:	8-hour, time-weighted average
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA		8-hour time weighted average
OSHA Z-3 / TWA	:	8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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