

# Great performance. Trusted by Professionals.



## Performance: Find the right adhesive

Choosing the right adhesive for your assembly begins with asking the right questions:

- What kinds of materials are you bonding?
- How large are the materials?
- Do you need time to reposition after adhesion?
- What specific adhesive attributes are you looking for?
- What issues are you having, if any, with your current products?
- What are the environmental, health and safety factors?

## Productivity: Find the right delivery system

How you apply adhesive to your assembly components is often as important as the adhesive itself. 3M will work with you to find the delivery system that optimizes efficiency and works best for your assembly processes. 3M spray adhesives are available in three delivery systems: aerosol, cylinder and bulk.



### Aerosol

- Ultimate convenience for smaller jobs or multiple stations
- No equipment, no mess, no setup
- Easy to use; complements bulk or cylinder systems
- Ideal for field work

### Cylinder




- Self-contained, pressurized, portable
- Minimal equipment investment
- Low maintenance
- Optimized spray patterns cut waste and maximize coverage
- Ideal for larger surface areas and >20 pieces/day

### Bulk

- Easily integrated into existing equipment
- Highly cost efficient — generally the lowest cost per square foot
- Requires trained and experienced operators to maximize value
- Ideal for large surface areas and large industrial manufacturers

Color Key: ● Blue ○ Clear ● Green ● Lavender ● Neutral ● Orange ● Purple ● Red

## Multipurpose

Product	Color	Delivery	UPC	Size	Description
 <b>3M™ Fastbond™ Insulation Adhesive 49</b>	○		000-21200-45163-8 000-21200-50044-2 000-21200-56556-4 000-21200-45164-5 000-21200-45193-5 000-21200-56521-2 000-21200-56520-5	5 Gallon Pail 5 Gallon Box Open Head Steel Drum Poly Drum Poly Tote 255 Gallon EZ Drain Tote 100 Gallon EZ Tote	<ul style="list-style-type: none"> <li>• Fast-tacking, high performance, water-based, pressure-sensitive adhesive</li> <li>• Ideal for lightweight materials such as fiberglass, felt, shoddy and paper</li> <li>• Low VOC content</li> </ul>
	●		000-76308-98666-7 000-76308-98667-4 000-76308-98798-5 000-76308-98668-1	5 Gallon Pail Open Head Steel Drum 255 Gallon Poly Tote 100 Gallon EZ Tote	
 <b>3M™ General Purpose Adhesive 60 CA</b>	○		000-48011-61687-2 000-48011-61688-9 000-48011-61689-6	Large Intermediate Jumbo	<ul style="list-style-type: none"> <li>• Low VOC, general-purpose industrial-grade adhesive with lace spray pattern</li> <li>• High solids content</li> <li>• Bonds fabric, foam, plastic, heavy paper to wood, plastics and metals</li> </ul>
	○		000-51115-31589-1 000-51115-31590-9	5 Gallon Pail Closed Head Steel Drum	
 <b>3M™ Super 77™ CA Multipurpose Spray Adhesive – Low VOC &lt;25%</b>	○		000-51111-97956-3	Aerosol	<ul style="list-style-type: none"> <li>• Bonds many lightweight materials such as foils, carpeting, paper, cardboard, felt and more</li> <li>• Low soak-in and long open time</li> <li>• Meets CARB/OTC VOC requirements and helps contribute to LEED® credits</li> </ul>



\*Meets applicable 2017 California Air Resource Board VOC limits for mist and web spray adhesives.