

3M™ VHB™ Structural Glazing Tapes

Application Ease and Immediate Handling Strength for Increased Productivity

3M™ VHB™ Structural Glazing Tapes have been proven in thousands of buildings worldwide since 1990 as an alternative to structural silicone and spacer tapes/gaskets.

Immediate handling strength results in faster throughput and delivery. No mixing or curing simplifies manufacturing.

Proven technology with a 30+ year history in construction, an application warranty* is available for qualifying applications in select countries.



Product	Tape Thickness w/o Liner mils (mm)	Liner Type	Description	Adhesive Type	Temp. Resistance		Relative Adhesion		Solvent Resistance
					Min Hr+	Days Weeks	HSE	LSE	
G23F	90 (2.3)	F	Gray, closed-cell acrylic foam carrier. Conformable.	Multi-purpose Acrylic	300°F (149°C)	200°F (93°C)	High	Med	High
B23F			Black, closed-cell acrylic foam carrier. Conformable.						

*3M™ VHB™ Structural Glazing Tapes are only available for structural glazing applications approved by 3M Technical Service through select distributors. See key on page 74.

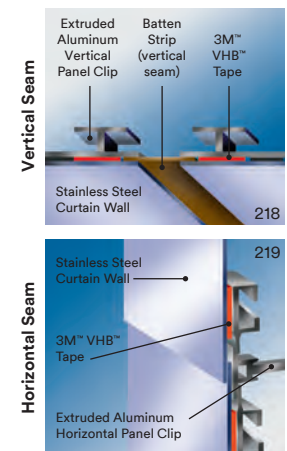
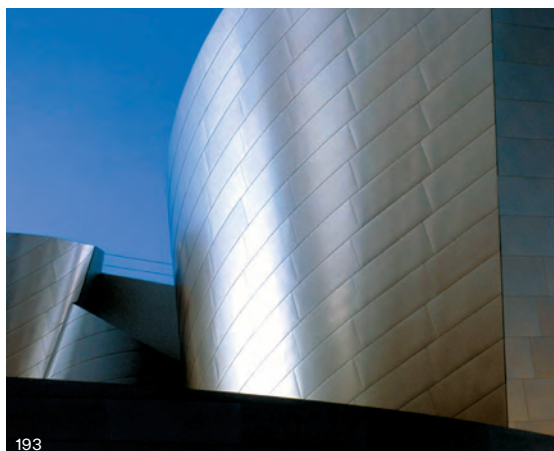
3M™ VHB™ Architectural Panel Tapes

Proven for More Than 30 Years in Applications from Denver to Singapore

For quick permanent assembly of cladding and curtain wall panels, 3M™ VHB™ Tapes provide an ideal combination of durability, performance and application ease.

Bond to a wide range of architectural panel substrates including dissimilar materials. With design flexibility, create visibly stunning facades.

Application warranty available for qualifying applications in select countries.



Product	Tape Thickness w/o Liner mils (mm)	Liner Type	Description	Adhesive Type	Temp. Resistance		Solvent Resistance	Relative Adhesion	
					Min Hr	Days Weeks		HSE	LSE
G11F	45 (1.1)	Red, Printed Film	Gray, closed-cell acrylic foam carrier. Conformable.	Multi-purpose Acrylic	300°F (149°C)	200°F (93°C)	Med	High	Med
B11F	45 (1.1)		Black, closed-cell acrylic foam carrier. Conformable.						
G16F	62 (1.6)		Gray, closed-cell acrylic foam carrier. Conformable.						
B16F	62 (1.6)		Black, closed-cell acrylic foam carrier. Conformable.						
G90F	90 (2.3)		Gray, closed-cell acrylic foam carrier. Conformable.						
B90F	90 (2.3)		Black, closed-cell acrylic foam carrier. Conformable.						

See key on page 74.

Note: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.