Multipurpose Adhesives — Solvent and Water Based

Insulation, Light Fabrics, Cardboard and Other Light Duty Bonding

Those working with HVAC, General Industrial, Signage, Exhibit/P.O.P. and packaging can effectively bond insulation, light fabrics, cardboard and paper with these versatile adhesives.

- Insulation attachment (polystyrene*, fiber glass, foam, etc.)
- General assembly
- Temporary holding (third hand)
- P.O.P. displays
- Carton sealing, palletizing and label attachment

*Not all products are compatible with polystyrene

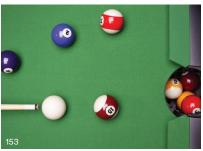




3M multipurpose adhesives are commonly used for installation of shoddy material, venting insulation and other foams and fabrics. Our product line offers the most versatility for adhesive delivery. 3M™ Super 77™ Multipurpose Spray Adhesive, for example, can be sprayed from bulk containers, cylinders or aerosol cans.



When thinking insulation, don't stop at heating and ventilation. In this application, our adhesives can be used for installation of foam for acoustical soundproofing.



Cylinder

Aerosol





The variety of applications for these multi-purpose adhesives is nearly endless. From adhering pool table felt, to building architectural models, and even bonding protective materials like dense foams into electronics, musical instrument or sensitive equipment cases. 3M has a spray adhesive solution to fit customers' needs.

Note: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.

Foam and Fabric Adhesives — Solvent and Water Based

Upholstery and Furniture

Users in the furniture manufacturing, upholstery, or transportation industry can rely on these adhesives to permanently bond open cell foam, closed cell foam and fabrics in a variety applications.

- Upholstered furniture and seating
- Headliners
- Office partitions
- General foam bonding



	FOAM & FABRIC — Water Based Adhesives					
	Product	roduct Requirement				
Key Product	100NF	HIGH COVERAGE	8			
	100NF + Activator	Faster initial strength	8			
	1000NF	One surface bonding, higher heat resistance				





Foam and fabric applications can be very challenging. From soft bond lines to tight radiuses, our lineup can meet the demand. The 3M portfolio of water and solvent based adhesives truly give the customer "flexibility."



Aerosol adhesives provide either web or mist spray patterns with higher solid content than our competitors. This combination allows 3M adhesives to sit on the surface versus soaking in. More adhesive on the surface results in less adhesive usage and a better bond for the customer.



These solvent and water based adhesives are often used as a "third hand" to hold lightweight materials in place until they can be sewn or held in place by other assembly methods.



Multi-Purpose 27 Aerosol 21% Fast tack. Lightweight applications. Mist spray pattern. 5 gal, 54 gal Large, Int and Jumbo Cylinder 42% purpose adhesive. HoldFast 70 5 gal, 52 gal 26% Extremely versatile and very fast tacking. Unique wide web spray pattern with heavy body and low soak-in. Bonds polystyrene without degrading surface. Large, Int and Jumbo Cylinder 21% without degrading surface. Low soak-in for long lasting bond. High coverage and aggressive tack. Bonds quickly in 15 seconds. Super 77* CA Multi-Purpose (Low VOC) Aerosol 19% Aggressive tack. Quick bonding. Long bonding range. Fast bond* Insulation Adhesive 49 10 gal, 255 gal 10 gal, 256 gal 19% HEAVY DUTY Neoprene Contact 5 5 gal, 53 gal 19% High performance contact adhesive. Sprayable. Fast drying. Brushable and rollable with higher coverage. Meets requirements of MMM-A-121, MMM-A-130B and A-A-1936A. Fast grab. Variable width spray pattern. Forms strong bonds to a variety of substrates.	Product	Available Format	Solids Weight Percent (Approx.)	Key Characteristics	
Sealer of Purpose GO CA Sign. Set got Lago, Internal Livroo Cylinder Arroll Sign. Fig. 201 Arroll Arroll Sign. Fig. 201 Arroll Arroll Arroll Arroll Arroll Arroll Arroll Sign. Fig. 201 Arroll Sign. Fig. 201 Arroll Arroll Arroll Arroll Sign. Fig. 201 Arroll Sign.	MULTI-PURPOSE	<u>'</u>			
General Purpose 80 CA Large Int and Jumbo Cylinder 4/2% Purpose offension.	Multi-Purpose 27	Aerosol	21%	Fast tack. Lightweight applications. Mist spray pattern.	
Logic Not and Jumbo Cylinder 27% State Season	General Purpose 60 CA	5 gal, 54 gal	43%		
Lugs, Int and Jambo Cylinder 21% Supplementary Makey Cody and low vasierin. Borns polystyrane with heavy cody and low vasierin borns with h					
Logo, Int and Jumbo Cyfinder Arrosol 5 gal, 58 gal 26% 5 gal, 58 gal 36% Low Soak in for long laterial pound. High coverage and aggressive actif. Board guidely in the seconds. 19% Aggressive tack. Quick bonding. Long bonding range. Featboard "Insulation Adhesive 40" 19% Aggressive tack. Quick bonding. Long bonding range. Featboard "Insulation Adhesive 40" 19% Aggressive tack. Quick bonding. Long bonding range. Featboard "Insulation Adhesive 40" 19% Aggressive tack. Quick bonding. Long bonding range. Featboard "Insulation Adhesive 40" 19% Significant activities to the programment of fightweight metablic but volved and FEENOLAND Certified. HEAVY DUTY Neoprane Contact 5 5 gal, 53 gal 19% High performance contact adhesive. Sprayable. Fast drying. Heavy Duty 20 Aerosol 17% Standards and vitable with higher coverage. Meets requirements of MAMA-A/12 MAMA-A/12 MAMA-A/18 MAM	HoldFast 70	5 gal, 52 gal	26%	spray pattern with heavy body and low soak-in. Bonds polystyrene	
Super 77" Supt. St. 29 al Supt. St. 20 Supt. St. 20 Supt. St. 20 Super 77" S		Large, Int and Jumbo Cylinder	21%		
Super 77 CA Multi-Purpose Logic Cylinder 27% Appressive tack, Quick bonding, Long bonding range. Fast bonds and professional state of the professio					
Agreesive tack, Quick bonding. I may bonding range.	Super 77™	0,0			
Fast boding Insulation Adhesive 49 5 gal 52 gal, 22 gal, 22 gal, 25 gal,		Large Cylinder	27%		
Fastbood Flaulation Adhesive 49 20 gal 2019		Aerosol	19%	Aggressive tack. Quick bonding. Long bonding range.	
Neoprene Contact 5 S gal, 53 gal 19% High performance contact adhealve. Sprayable. Fast drying. Neoprene Contact 10 1 qt. 1 gal, 5 gal, 54 gal 23% Brushable and rollable with higher coverage. Meets requirements of MMM-A-130, Mand A-1936A. Heavy Duty 20 Aerosol 17% Fast god. Variable with spray pattern. Forms strong bonds on a variety of substitutes. 5 gal, 52 gal 22% Hijs strength 90 Large, Int and Jumbo Cylinder 13% Hijs strength. High temperature resistance. Hi-Strength 90 CA (Low VOC) Aerosol 23% High strength. High temperature resistance. Versatile, high-tack achievies. 5 gal, 54 gal 25% Bonds many laminates, woods, and particle board. Long open time, low VOC; SCAGMID Rule 198 compliance, helps contribute to LEEP Credits. Hi-Strength 94 ET (Low VOC) Aerosol 27% Meets CARRY OTC VOX Requirements, helps contribute to LEEP Credits. Hi-Strength Postforming 94 CA Large, Int and Jumbo Cylinder 25% Meets CARRY OTC VOX Requirements, helps contribute to LEEP Credits. Hi-Strength 98NF 5 gal, 54 gal 34% Non-flammable, fast tack achievies. High temperature resistance. Versatilo, high-tack debeive. High temperature resistance. Fastbond* Contact Adhesive 30NF 5 gal, 50 gal, 270 gal 48% Long home of CARRY Device of the contact adhesive. High temperature resistance. Foom Fast 74 Aerosol 27% Aerosol 27% Warrend dispensed, activated adhesive. High temperature resistance. Foom Fast 74 Aerosol 27% Aeroso	Fastbond™ Insulation Adhesive 49		55%	for lightweight materials. Low VOC and GREENGUARD Certified.	
Neoprene Contact 10 1 qt. 1 gal, 5 gal, 5 qal 23% Brashable and rollable with higher coverage. Meets requirements of MMMA-A128 and A-A138AA. Heavy Duty 20 Acrosol 17% Fast grab. Variable width spray pattern. Forms strong bonds to a variety of substrates. Hi-Strength 90 Large, Int and Jumbo Cylinder 13% High strength. High temperature resistance. Hi-Strength 90 CA (Low VOC) Acrosol 23% High strength. High temperature resistance. Hi-Strength 92 Large, Int and Jumbo Cylinder 23% high-track adhesive. S gal, 54 gal 34% High strength. High temperature resistance. Versattle, high-track adhesive. Hi-Strength 94 ET (Low VOC) Acrosol 25% Brands many Jaminister, words, and particle board. Long open temperature for the particle board. Long board for for the particle board. Long board for garden. Long VOC, SCACAMD Long temperature for sistent. Meets Mil. A-2479A. Type I. GREENGUARD Certifics. Long board for garden. Long the particle board. Long board for garden. Long board for garden. Long the particle board. Long board for garden. Long the particle board. Long board for garden. Long the particle board. Long temperature for the tack. Soft non-dimpting glu	HEAVY DUTY				
Past grab, Variable width spray pattern. Forms strong bonds to a variety of substrates.	Neoprene Contact 5	5 gal, 53 gal	19%	High performance contact adhesive. Sprayable. Fast drying.	
The contribute of a variety of substrates. The contribute of t	Neoprene Contact 10	1 qt, 1 gal, 5 gal, 54 gal	23%		
Hi-Strength 90 Large, Int and Jumbo Cylinder 13% High strength. High temperature resistance.	Heavy Duty 20	Aerosol	17%		
Hi-Strength 90 CA (Low VOC) Aerosol 23% High strength.		5 gal, 52 gal	23%		
Hi-Strength 90 CA (Low VOC) Aerosol 23% High strength. High strength. High temperature resistance. Versatile, large, Int and Jumbo Cylinder 23% Bonds many laminates, woods, and particle board. Long open time, low VOC SCAQMD Rule 1169 compliance, helps contribute to LEED® Credits. Aerosol 21% Bonds many laminates, woods, and particle board. Long open time, low VOC SCAQMD Rule 1169 compliance, helps contribute to LEED® Credits. Aerosol 21% Meets CARB / OTC VOC Requirements; helps contribute to LEED® Credits. Historian Park Postforming 94 CA (Low VOC) 45 gal, 54 gal Large, Int and Jumbo Cylinder 25% Ingest of the park Postforming 94 CA (Low VOC) 46 gal, 54 gal Large, Int and Jumbo Cylinder 25% Ingest of the park Postforming 94 CA (Low VOC) 47% Non-flammable, state that deflexive. High temperature resistance. Versatile, high-tack adhesive. High temperature resistance. Versatile, high-tack adhesive. High temperature resistance. Versatile, high-tack adhesive. Adhesive. Featbond® Contact Adhesive 30NF 5 gal, 270 gal 49% Non-flammable, water-based contact adhesive. Extremely high strength, high state adhesive water was that Adhesive Mill. A 2475/30, Type I, GREENGUARD Certified, SCAQMD 1168, LEED® Compliant. Featbond® Contact Adhesive 30H 5 gal, 270 gal 49% Under dispersed, activated adhesive. Immediate bonding and handling strength without forced drying. GREENGUARD Certified. Feat Park Fabric 24 Aerosol 77% Aggressive tack. Foam-tearing strength. Variable width lace spray pattern. Foam Fast 74 CA (Low VOC) Aerosol 22% Extremely fast tack. Soft non-dimpling glue line. Immediate foam tearing strength. Foam Fast 74 CA (Low VOC) Aerosol 23% Extremely fast tack. Soft non-dimpling glue line. Immediate foam tearing strength. Foam Fast 74 Fabra Adhesive 100NE 1 gal, 5 gal, 52 gal, 52 gal, 77% One-part, fast setting — foam and fabric adhesive. GREENGUARD	Hi-Strength 90	Large, Int and Jumbo Cylinder	13%	High strength. High temperature resistance.	
Hi-Strength 92 Sgal, 54 gal 34% High temperature resistance. Versatile, high-tack adhesive.		Aerosol	13%		
Large, Int and Jumbo Cylinder 23% Interest adhesive. Interest ad	Hi-Strength 90 CA (Low VOC)	Aerosol	23%	High strength.	
Large, Int and Jumbo Cylinder 5 gal, 54 gal Large, Int and Jumbo Cylinder Aerosol Aerosol Hi-Strength Postforming 94 CA (Low VOC) Aerosol 21% Meets CARB / OTC VOC Requirements; helps contribute to LEED® Credits. Meets CARB / OTC VOC Requirements; helps contribute to LEED® Credits. Berlinder Control of Leed By Carbon Co	Hi-Strenath 92	5 gal, 54 gal	34%		
Large, Int and Jumbo Cylinder 25% to IEED® Credits.		Large, Int and Jumbo Cylinder	23%	high-tack adhesive.	
Large, Int and Jumbo Cylinder Aerosol 21% Meets CARR / OTC VOC Requirements; helps contribute to LEED® Credits. Aerosol 21% Meets CARR / OTC VOC Requirements; helps contribute to LEED® Credits. Aerosol 48		5 gal, 54 gal	25%	time, low VOC. SCAQMD Rule 1168 compliance; helps contribute to LEED® Credits. Meets CARB / OTC VOC Requirements; helps contribute	
Aerosol 21% Meets CARR / OTC VOC Requirements; helps contribute to LEED® Credits. 5 gal, 54 gal 34% High solids for increased coverage. Unique non-telegraphing spray pattern with postformable strength. Low VOC, SCAGMD 1168 and LEED® Compliant. Fastpond® Spal, 54 gal 5 gal, 54 gal Annual Jumbo Cylinder 21% Versatile, high-tack adhesive. High temperature resistance. Wini, Large, Int and Jumbo Cylinder 21% Versatile, high-tack adhesive. Extremely high strength, high temperature resistant. Meets Mill-A-2479A, Type I, GREENGUARD Certified, SCAGMD 1168, LEED® Compliant. Fastbond® Contact Adhesive 30H 52 gal, 270 gal 48% Long bonding range with high immediate bond strength. Economical high coverage. Low mist version of 30NF. Fastbond® 2000NF 5 gal, 50 gal, 270 gal 49% Water dispersed, activated adhesive. Immediate bonding and handling strength without forced drying. GREENGUARD Certified. Foam & Fabric 24 Aerosol 77% Aggressive tack. Foam-tearing strength. Variable width lace spray pattern. Extremely fast tack. Soft non-dimpling glue line. Immediate foam tearing strength. Extremely fast tack. Soft non-dimpling glue line. Immediate foam tearing strength. Mini, Large, Int and Jumbo Cylinder 24% Non-flammable water-based coverage. Unique non-telegraphing spray pattern with postformable strength. Soft non-dimpling glue line. Immediate foam tearing strength. Soft non-dimpling bond line. Foam Fast 74 CA (Low VOC) Aerosol 23% Extremely fast tack. Soft non-dimpling glue line. Immediate foam tearing strength. Non-flammable. Fast tack with foam tearing strength. Soft non-dimpling bond line. Foam Fast 74 CA (Low VOC) 1 gal, 5 gal, 52 gal, 2 gal 2 g	Hi-Strength 94 ET (Low VOC)	Large, Int and Jumbo Cylinder	25%		
Large, Int and Jumbo Cylinder 28% 1168 and LEED® Compliant. 5 gal, 54 gal Non-flammable, fast tack adhesive. High temperature resistance. Versatile, high-tack adhesive. Non-flammable water-based contact adhesive. Extremely high strength, high temperature resistant. Meets MitA-24fr9A, Type I, GREENGUARD Certified, SCAQMD 1168, LEED® Compliant. Fastbond" Contact Adhesive 30H 52 gal, 270 gal 48% Long bonding range with high immediate bond strength. Economical high coverage. Low mist version of 30NF. Water dispersed, activated adhesive. Immediate bonding and handling strength without forced drying. GREENGUARD Certified. FOAM & FABRIC FOAM & FABRIC FOAM & FABRIC FOAM & FABRIC Foam Fast 74 Aerosol 22% Foam Fast 74 S2 gal Aerosol 23% Extremely fast tack. Soft non-dimpling glue line. Immediate foam tearing strength. Extremely fast tack with foam tearing strength. Non-flammable, fast tack with foam tearing strength. Soft non-dimpling bond line. Foam Fast 74NF Mini, Large, Int and Jumbo Cylinder 24% Non-flammable. Fast setting — foam and fabric adhesive. GREENGUARD		Aerosol	21%		
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Hi-Strength 98NF 5 gal, 54 gal 24% Non-flammable, fast tack adhesive. High temperature resistance. Wersatile, high-tack adhesive. 1 qt, 1 gal, 5 gal, 52 gal, 270 gal 49% Strength, high temperature resistant. Meets MIL-A-24179A, Type I, GREENGUARD Certified, SCAQMD 168, LEED® Compliant. Fastbond" Contact Adhesive 30H 52 gal, 270 gal 48% Long bonding range with high immediate bond strength. Economical high coverage. Low mist version of 30NF. Fastbond" 2000NF 5 gal, 50 gal, 270 gal 49% Water dispersed, activated adhesive. Immediate bonding and handling strength without forced drying. GREENGUARD Certified. Foam & Fabric 24 Aerosol 17% Aggressive tack. Foam-tearing strength. Variable width lace spray pattern. Foam Fast 74 CA (Low VOC) Aerosol 22% Extremely fast tack. Soft non-dimpling glue line. Immediate foam tearing strength. Foam Fast 74NF Mini, Large, Int and Jumbo Cylinder 24% Non-flammable. Fast tack with foam tearing strength. Soft non-dimpling polle line. Immediate foam tearing strength. Soft non-dimpling polle line. Immediate foam tearing strength. Soft non-dimpling plue line. Immediate foam tearing stre		Large, Int and Jumbo Cylinder	28%		
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Fastbond** Contact Adhesive 30NF 1 qt, 1 gal, 5 gal, 5 gal, 52 gal, 270 gal 49% Non-flammable water-based contact adhesive. Extremely high strength, high temperature resistant. Meets MIL-A-24179A, Type I, GREENGUARD Certified, SCAQMD 1168, LEED** Compliant. 52 gal, 270 gal 48% Long bonding range with high immediate bond strength. Economical high coverage. Low mist version of 30NF. Fastbond** 2000NF 5 gal, 50 gal, 270 gal 49% Water dispersed, activated adhesive. Immediate bonding and handling strength without forced drying. GREENGUARD Certified. FOAM & FABRIC Foam & Fabric 24 Aerosol 77% Aggressive tack. Foam-tearing strength. Variable width lace spray pattern. Aerosol 52 gal 36% Extremely fast tack. Soft non-dimpling glue line. Immediate foam tearing strength. Foam Fast 74 CA (Low VOC) Aerosol 23% Extremely fast tack. Soft non-dimpling glue line. Immediate foam tearing strength. Non-flammable. Fast tack with foam tearing strength. Soft non-dimpling bond line. Non-flammable. Fast tack with foam tearing strength. Soft non-dimpling bond line. Foam Fast 74NF 1 gal, 5 gal, 5 gal, One-part, fast setting — foam and fabric adhesive. GREENGUARD	Hi-Strength 98NF		-		
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Foam Fast 74 Aerosol 22% 52 gal Large, Int and Jumbo Cylinder Foam Fast 74 CA (Low VOC) Aerosol 22% Extremely fast tack. Soft non-dimpling glue line. Immediate foam tearing strength. Extremely fast tack. Soft non-dimpling glue line. Immediate foam tearing strength. Extremely fast tack soft non-dimpling glue line. Immediate foam tearing strength. Non-flammable. Fast tack with foam tearing strength. Soft non-dimpling glue line. Immediate foam tearing strength. Non-flammable. Fast tack with foam tearing strength. Soft non-dimpling bond line. Teach Adhesive 100NE 1 gal, 5 gal, 52 gal, One-part, fast setting — foam and fabric adhesive. GREENGUARD	FOAM & FABRIC				
Foam Fast 74 52 gal Large, Int and Jumbo Cylinder 22% Foam Fast 74 CA (Low VOC) Aerosol Aerosol Mini, Large, Int and Jumbo Cylinder 24% Non-flammable. Fast tack with foam tearing strength. Non-flammable. Fast tack with foam tearing strength. Soft non-dimpling glue line. Immediate foam tearing strength. Non-flammable. Fast tack with foam tearing strength. Soft non-dimpling glue line. Immediate foam tearing strength. One-part, fast setting — foam and fabric adhesive. GREENGUARD	Foam & Fabric 24	Aerosol	17%		
Foam Fast 74 CA (Low VOC) Aerosol Aer		Aerosol	22%		
Large, Int and Jumbo Cylinder 22% Foam Fast 74 CA (Low VOC) Aerosol 23% Extremely fast tack. Soft non-dimpling glue line. Immediate foam tearing strength. Non-flammable. Fast tack with foam tearing strength. Soft non-dimpling bond line. 1 gal, 5 gal, 52 gal, One-part, fast setting — foam and fabric adhesive. GREENGUARD	Foam Fast 74	52 gal	36%		
Foam Fast 74NF Mini, Large, Int and Jumbo Cylinder 24% Non-flammable. Fast tack with foam tearing strength. Soft non-dimpling bond line. 1 gal, 5 gal, 52 gal, One-part, fast setting — foam and fabric adhesive. GREENGUARD		Large, Int and Jumbo Cylinder	22%		
Foath Past 74NF Ivilli, Large, lift and Jumbo Cylinder 24% Soft non-dimpling bond line. Soft non-dimpling bond line. One-part, fast setting — foam and fabric adhesive. GREENGUARD	Foam Fast 74 CA (Low VOC)	Aerosol	23%		
	Foam Fast 74NF	Mini, Large, Int and Jumbo Cylinder	24%		
	Fastbond™ Foam Adhesive 100NF		47%		