

Primer

1. BASIC USE

• To enhance the adhesion of Pecora polyurethane, STPU (hybrid), and silicone, sealants to porous substrates such as concrete, brick, masonry, asphalt, etc.

2. MANUFACTURER

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3. PRODUCT DESCRIPTION

Pecora P-200 is a two-component epoxy-based primer supplied in a 1:1 by volume mix ratio. In addition to promoting sealant adhesion, the P-200 primer effectively seals porous substrates preventing moisture intrusion as well as preventing the migration of oils found in asphalt substrates.

PACKAGING

• 30 fl. oz. (887 ml), 2 part kit

4. INSTALLATION

Preparation: It is essential that surfaces be clean, dry and free of all contaminating substances prior to application. Fresh concrete or mortar should be thoroughly cured and dry before application of Pecora P-200.

When resealing surfaces formerly sealed with oil base or other mastics, all traces of old material should be removed. If oil has been absorbed by masonry, sandblasting or cutting back of joints may be necessary.

Brushes, rags and solvents used for cleaning should be free of oil and grease.

Application: Pecora P-200 is supplied in a 1:1 by volume mix ratio. Part A must be thoroughly mixed with Part B to be effective. Pour entire contents of Part A into Part B container and shake vigorously to thoroughly blend components. There is no induction time for P-200 and it may be applied immediately after mixing. P-200 can be applied by a brush or roller. P-200 Primer should be applied within the confines of the joint. Do not allow primer to splash out of the joint as a slight discoloration of the surrounding surface may result. It is recommended that the exposed surfaces be masked before applying

primer. If area outside of joint is contaminated with P-200, it should be removed immediately with xylene.

Drying Time: Primer must be dry before application of Sealant.

Dry Time: 1 hour 75°F.
3 hours 40°F.

P-200 should not be allowed to dry over 8 hours before application of Sealant. If primer is allowed to dry over 8 hours it must be mechanically removed and the surface reprimed.

DANGER: Flammable. Keep away from heat, sparks, and flame. Use only in well ventilated areas. MAY FORM FLAMMABLE OR EXPLOSIVE VAPOR – AIR MIXTURE DURING USE. MAY CAUSE EYE, SKIN, OR RESPIRATORY TRACT IRRITATION OR ALLERGIC REACTION. Do not breathe fumes, dusts, vapors or mist. Keep container closed when not in use. HARMFUL IF INHALED OR ABSORBED THROUGH SKIN. Inhalation causes headache, drowsiness or other effects to the central nervous system. Kidney or liver damage can occur. Use only with adequate ventilation or wear an appropriate NIOSH – approved respirator. Do not get in eyes, on skin or on clothing. Wear suitable chemical resistant gloves. Wash thoroughly after handling. HARMFUL OR FATAL IF SWALLOWED. REPEATED CONTACT MAY, WITHOUT SYMPTOMS, INCREASE SUSCEPTIBILITY OF THESE EFFECTS.

**FLAMMABLE, KEEP AWAY FROM SPARKS AND FLAME!
FOR PROFESSIONAL USE ONLY
KEEP OUT OF THE REACH OF CHILDREN**

COVERAGE RATES:

Joint Depth	Lineal Feet per Gallon
1/4" x 1/4"	2,400
3/8" x 3/8"	1,800
1/2" x 1/2"	1,200

Shipping Limitations:

• DOT Classifications: Flammable

5. AVAILABILITY AND COST

Pecora products are available from stocking distributors nationwide. For the name and telephone number of your nearest representative, call the number below or visit our website at www.pecora.com.

6. WARRANTY

Pecora Corporation warrants its products to be free of defects. Under this warranty, we will provide, at no charge, replacement materials for, or refund the purchase price of, any product proven to be defective when used in strict accordance with our published recommendations and in applications considered by us as suitable for this product. The determination of eligibility for this warranty, or the choice of remedy available under this warranty, shall be made in our sole discretion and any decisions made by Pecora Corporation shall be final. This warranty is in lieu of any and all other warranties, expressed or implied, including but not limited to a warranty of merchantability or fitness for a particular purpose and in no case will Pecora be liable for damages other than those expressly stated in this warranty, including but not limited to incidental or consequential damages.

7. TECHNICAL SERVICES

Local Pecora representatives are available to assist you in selecting an appropriate product and to provide on-site application instructions or to conduct job-site inspections. For further information and assistance, please call our Technical Service department at 1-800-523-6688.

8. FILING SYSTEMS

- Sweet's Catalog File: www.sweets.com
- General Building
 - 07100 Waterproofing
 - 07920 Sealants
- Civil Engineering
 - 07100 Waterproofing

TYPICAL PHYSICAL PROPERTIES

Test Property	Value	Test Procedure
Viscosity (centipoises)	44	ASTM D2196
Color:	Light amber	
Solids (%)	41	ASTM D4209
Specific Gravity	0.92	ASTM D1217
Flash Point (°F, T.C.C.)	48	ASTM D56
Package Stability	One year unmixd in tightly sealed containers	
Cleaning	Mineral Spirits	
VOC Product Mixed (g/L)	520	ASTM D3960

*Not for use on non-porous surfaces in areas requiring VOC levels less than those listed. Always consult local VOC regulations before use.