

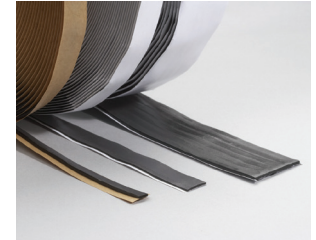
Product	Description	Tensile Strength (psi / MPa)		Stress at 100% Strain (psi / MPa)		Elongation (%)	Skin Time (min)	Hardness (Shore A)	Color (Dry)	Application Method	Typical Handling Strength	Cure Rate (mm/24 hr.)	Service Temp. Range °F (°C)
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### 3M™ Weatherban™ Sealants

5354	High tack butyl tape for sealing; easy to compress, resists cold flow.	n/a	n/a	n/a	n/a	n/a	n/a	60	Black	Tape	n/a	n/a	n/a
PF5422	Thread reinforced butyl tape. Repositionable without clean up. Weather resistant.	125	0.9	25	0.2	400	30	n/a	Black	Tape	n/a	n/a	n/a
PF5423	Non-reinforced, thinner version of PF5422.	20	0.2	20	0.2	2700	30	n/a	Black	Tape	n/a	n/a	n/a

### 3M™ Specialty Sealant and Adhesive Products

320	Fast drying, UV, corrosion resistant coating. Easy application with spray equipment.	420	2.9	n/a	n/a	250	60	n/a	White	Spray	24 hr.	n/a	-15 to 194 (-25 to 90)
800	Solvent-based rubber dries to flexible seal. Solvent resistant. Metal bonding, dries to flexible seal.	100	0.7	70	0.5	1200	10	n/a	Red-Brown	Bead	24 hr.	0.8	-65 to 200 (-54 to 93)
606	Weatherban™ Acrylic Sealant; Multipurpose indoor and outdoor sealing.	260	1.8	153	1.0	146	30	60	White	Bead	n/a	1.5	-28 to 180 (-33 to 82)
2084	Scotch-Seal™ solvent-based rubber industrial sealant. Metal sealant; aluminum color. Oil and fuel resistant.	700	4.8	475	3.3	800	5	30	Aluminum	Bead	24 hr.	0.7	-65 to 200 (-54 to 93)
5010	Moisture-curing polyurethane. Excellent wood bonder.	275	1.9	n/a	n/a	n/a	3-5	n/a	Cream	Bead	24 hr.	n/a	-22 to 212 (-30 to 100)



### 3M™ Primers and Adhesion Promoters

Product Number	Description	Color	Viscosity	VOC g/L	
P591	All purpose primer	Black	Low	613	Polyurethane
P592	Metal primer	Clear	Low	790	Silane
AP596	Adhesion promoter cleaner	Clear	Low	798	Silane

### 3M™ Applicators

Description	310	400 A-2K	400M	600M	600A	34A	643B
Type	Manual	Pneumatic	Manual	Manual	Pneumatic	Pneumatic	Battery-operated
310mL Cartridges	■		■	■		■	■
350mL Sausage Packs		■	■	■	■	■	■
400mL Sausage Packs			■	■	■	■	■
600mL Sausage Packs				■	■		■

Note: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.

For more information, including industrial specifications and certifications, visit [3M.com/sealants](http://3M.com/sealants)



3M Industrial Adhesives and Tapes Division  
3M Center, Building 225-35-06  
St. Paul, MN 55144-100 USA

Phone 800-362-3550  
Fax 877-369-2923  
Web [3M.com/sealants](http://3M.com/sealants)

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