

# 3M™ Hot Melt Adhesives

	Product/ Cat #	Color	Features/Application Ideas	Sizes	Stock Number	UPC Number	Case Qty	Billing Unit	
Lead Product Low Melt Technology: Applied 250–270°F (121–132°C)	3762LM*	Light Amber	Excellent "hot tack", fast setting for corrugated, beadboard, recoupage, repacking chipboard and wood. Economical, general purpose. Use with low melt applicator only.	5/8" x 8" Q 5/8" x 2" TC 1" x 3" PG 1/2" x 12" AE	62-3720-9132-2 62-3720-9830-1 62-3720-9330-2 62-3720-9531-5	0-00-021200-49125-2 0-00-021200-49134-4 0-00-021200-49128-3 0-00-51115-25579-3	11 11 22 11	LBS	
	3776LM	Tan	Bonds variety of plastics, woods and light-gauge metals. Use with low melt applicator only.	5/8" x 8" Q 1" x 3" PG	62-3733-9132-5 62-3733-9330-5	0-00-021200-89499-2 0-00-021200-89501-2	11 22	LBS	
	3792LM*	Clear	Clear, multi-purpose for wood, coated paper, polyolefins and other heat-sensitive materials. P.O.P. displays. Use with low melt applicator only.	5/8" x 8" Q 5/8" x 2" TC 1" x 3" PG 1/2" x 12" AE	62-3760-9132-8 62-3760-9830-7 62-3760-9330-8 62-3760-9531-1	0-00-021200-82454-8 0-00-021200-82456-2 0-00-021200-83491-2 0-00-051115-25580-9	11 11 22 11	LBS	
	3798LM*	Light Yellow	Removable "gummy glue" for many substrates. Removes easily without residual tack. Use with low melt applicator only.	5/8" x 2" TC	62-3798-9830-7	0-00-021200-41604-0	11	LBS	
Lead Product Hot Melt Technology: Applied 350–385°F (177–196°C)	3731*	Tan	High heat resistance. Bonds plastics including polyethylene, polypropylene.	5/8" x 8" Q 1" x 3" PG	62-3731-9132-9 62-3731-9330-9	0-00-021200-45271-0 0-00-021200-49139-9	11 22	LBS	
	3738*	Tan	High delivery rate and long bonding range. General purpose for foundry sand cores, wood bonding, corrugated, selected plastics and chipboard.	5/8" x 8" Q 5/8" x 2" TC 1" x 3" PG 1/2" x 12" AE	62-3738-9132-4 62-3738-9830-3 62-3738-9330-4 62-3738-9531-7	0-00-021200-65262-2 0-00-021200-82456-2 0-00-021200-82609-2 0-00-021200-82594-1	11 11 22 11	LBS	
	3747	Tan	General purpose for wide variety of plastics, wood and lightweight metals.	5/8" x 8" Q 5/8" x 2" TC 1" x 3" PG 1/2" x 12" AE	62-3747-9132-5 62-3747-9830-4 62-3747-9330-5 62-3747-9531-8	0-00-021200-82561-3 0-00-021200-82560-6 0-00-021200-82221-6 0-00-021200-82220-9	11 11 22 11	LBS	
	3748*	Off-White	Good thermal shock resistance. Non-corrosive to copper for many electronic applications. Bonds polyolefins.	5/8" x 8" Q 5/8" x 2" TC 1" x 3" PG	62-3748-9132-3 62-3748-9830-2 62-3748-9330-3	0-00-021200-76374-8 0-00-021200-82584-2 0-00-021200-82585-9	11 11 22	LBS	
	3748 VO	Light Yellow	Self-extinguishing version of 3748. Meets UL 1410 requirements.	5/8" x 8" Q 5/8" x 2" TC 1" x 3" PG	62-3768-9132-1 62-3768-9830-0 62-3768-9330-1	0-00-021200-85795-9 0-00-021200-85816-1 0-00-021200-85797-3	11 11 22	LBS	
	3750	Tan	Low viscosity for high flow rate, increased production. Good hot tack, quick grab for packaging and woodworking.	1/2" x 10" AE	62-3726-9531-2	0-00-051111-91711-4	11	LBS	
	3750	Clear	Low viscosity for high flow rate, increased production. Good hot tack, quick grab for packaging and woodworking.	1/2" x 10" AE	62-3729-9531-6	0-00-051111-91712-1	11	LBS	
	3762	Tan	Excellent "hot tack", fast setting for corrugated, beadboard, recoupage, repacking chipboard and wood. Economical, general purpose.	5/8" x 8" Q 5/8" x 2" TC 1" x 3" PG 1/2" x 12" AE	62-3762-9132-4 62-3762-9830-3 62-3762-9330-4 62-3762-9531-7	0-00-021200-65261-5 0-00-021200-82615-3 0-00-021200-82614-6 0-00-021200-82596-5	11 11 22 11	LBS	
	3764*	Clear	Bonds variety of plastics including polycarbonate, polyethylene, and polypropylene. Flexible at low temperatures.	5/8" x 8" Q 5/8" x 2" TC 1" x 3" PG 1/2" x 12" AE	62-3764-9132-0 62-3764-9830-9 62-3764-9330-0 62-3764-9531-3	0-00-021200-76054-9 0-00-021200-82599-6 0-00-021200-82598-9 0-00-021200-82597-2	11 11 22 11	LBS	
	3779*	Amber	High heat resistance. High strength. Good fuel and oil resistance. Electronics.	5/8" x 8" Q 5/8" x 2" TC 1" x 3" PG	62-3779-9132-8 62-3779-9830-7 62-3779-9330-8	0-00-021200-85799-7 0-00-021200-82603-0 0-00-021200-82602-3	11 11 22	LBS	
	3789*	Brown	High performance for plastics. Impact resistant. Bonds vinyl and wood. Good fuel and oil resistance.	5/8" x 8" Q 1" x 3" PG	62-3789-9132-7 62-3789-9330-7	0-00-021200-82369-5 0-00-021200-82371-8	11 22	LBS	
	3792*	Clear	Clear, multi-purpose for wood, corrugated, fabric, furniture, upholstery, novelties, and other lightweight materials.	5/8" x 8" Q 5/8" x 2" TC 1" x 3" PG 1/2" x 12" AE	62-3792-9132-1 62-3792-9830-0 62-3792-9330-1 62-3792-9531-4	0-00-021200-65263-9 0-00-021200-82589-7 0-00-021200-82606-1 0-00-021200-82583-5	11 11 22 11	LBS	
	3797	Off-White	High ball and ring. Low viscosity. Good for electrical potting.	1" x 3" PG 5/8" x 2" TC	62-3797-9330-0 62-3797-9830-9	0-00-021200-82592-7 0-00-021200-82593-4	22 11	LBS	
Lead Product Bulk Only	3794 Hi Tack PSA	Light Tan	Sprayable high tack PSA for bonding plastic, paper, metals, die-cut labels.	Bulk chubs	62-3794-6375-5	0-00-051115-81205-7	30	LBS	
	6111	Tan	Sprayable 100% solventless adhesive for most foams, fabrics, plastics, particle board and thin metal.	0.75" x 0.75" chips	62-6111-9335-0	0-00-021200-96589-0	22	LBS	
	6111HT	Tan, Blue	Similar to 6111 but has higher heat resistance. Available in tan and blue.	0.75" x 0.75" chips	62-6115-9335-1 62-6113-9335-6 62-6113-9339-8 62-6115-9339-3	0-00-021200-49935-7 0-00-021200-43779-3 0-00-021200-56567-0 0-00-021200-56568-7	22 22 850 850	LBS	
	6116	Off-White	Similar to 6111 but lower than normal viscosity and mainly used on fabrics.	0.75" x 0.75" chips	62-6116-9335-9	0-00-021200-49924-1	22	LBS	

\*Also available in bulk.

1 – Made from components listed as indirect food additives under FDA regulations for adhesives (21 CFR 175.105)      2 – Brookfield Thermosel Viscometer in Centipoise  
 3 – ASTM E-28-6-7      4 – Highest temperature that the adhesive will support a 2 psi dead load      5 – Canvas to Douglas Fir      6 – Douglas Fir to Douglas Fir  
 7 – 1/8" semicircular bead, Douglas Fir to Douglas Fir