

# XTRABOND<sup>®</sup>25

## ACRYLIC LATEX CAULK

XtraBond.com



## ACRYLIC LATEX

### PRODUCT DESCRIPTION

XtraBond<sup>®</sup>25 is a Premium Grade Multi-Purpose Acrylic Latex Caulk that is engineered to deliver excellent adhesion and durability in a wide variety of interior construction applications. The product has been specially developed for the installation of windows and doors - as well as for general maintenance applications.

XtraBond<sup>®</sup>25 is a favorite of professional painters, who need a durable latex adhesive that they can count on to deliver consistent performance in interior jobs.

### DIRECTIONS FOR USE

For best results, prepare a clean surface. Cut nozzle to desired bead size. Apply with caulking gun, forcing sealant onto the substrate, then tool if needed. Clean excess material with water.

### SURFACE PREPARATION

The substrate must be clean, frost free and free of any oils, greases or incompatible sealers that may interfere with adhesion. Do not apply if surface is contaminated. It is recommended to test all substrates prior to applications.

### STORAGE/SHELF LIFE

Be sure to rotate inventory accordingly. Materials must be properly stored in a low humidity (<50% RH) environment at room temperature (73 ± 2°F) in their unopened container. Do not freeze. Cartridges/Sausages, use within 12 months from date of manufacture. Pails/Drums, use within 6 months from date of manufacture.

## FEATURES

- ENVIRONMENTALLY FRIENDLY
- EASY GUNNING & TOOLING
- CLEANS UP WITH WATER
- PAINTABLE
- NON-SAG

## APPLICATIONS

- WINDOW & DOOR FRAMES
- BASEBOARDS
- MOLDING
- PLASTER
- TRIM

COLORS: White

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### CHEMICAL & PHYSICAL PROPERTIES

Skin Time	Internal Method	< 30 minutes @ 70°F / 50% RH
Tack Free Time	Internal Method	< 60 minutes @ 70°F / 50% RH
Cure Rate	Internal Method	1/4" Bead in 36 Hours
VOC	EPA Method 24	< 16 g/L, less water and exempt solvents
Shore A	ASTM C661	60 ± 5
Tensile Strength	ASTM D412	125 - 175 psi
Sag/Slump	ASTM D2202	Minimal; < 0.2"
Viscosity	RV T-E @ 4 rpm	Approx. 650,000 cP
Percent Solids	Internal Method	Approx. 84%
Density	Internal Method	Approx. 13.8 lbs./gal
pH	Internal Method	Approx. 7.5
Flash Point	Closed Cup	Solvent Free/ Not Applicable
Freeze/Thaw Stability	Internal Method	Passes 5 Cycles

**SPECIFICATIONS:** XtraBond<sup>®</sup>25 meets or exceeds the requirements of ASTM C834 Grade NF, Type OP.

### PACKAGING



**10.1 FL.OZ. CARTRIDGE**  
24/case, 80 cases/pallet



**20.0 FL.OZ. SQUEEZE TUBE**  
20/case, 60 cases/pallet



**5 GALLON PAIL**  
36 pails/pallet



**52 GALLON**  
Drum

### APPROXIMATE\* LINEAR FEET/COVERAGE PER 10.1 FL. OZ. CARTRIDGE

		WIDTH							
		1/8"	1/4"	3/8"	1/2"	5/8"	3/4"	7/8"	1"
DEPTH	1/8"	99	49	33	24	20	16	14	12
	1/4"		24	20	12	10	8	7	6
	3/8"			11	8	6	5	5	4
	1/2"				6	5	4	3	3

\*All values are approximations based upon industry information and can vary dramatically due to joint dimensions/configurations, porosity, texture of substrates, irregularities, installation techniques, waste, etc. that are beyond Premier Building Solutions' control. Premier Building Solutions is not liable for variances to linear feet/coverage; do a test area to determine material required to use.

### GREEN ADVANTAGE PROGRAM

This XtraBond<sup>®</sup> product is a part of Premier's "Green Advantage" Program – the designation of our commitment to not only superior products & services, but also the environment. Our engineering formulations, manufacturing standards and production practices allow us to be a leader in the supply of eco-friendly and VOC compliant products. Learn more at [www.PremierBuildingSolutions.net/green](http://www.PremierBuildingSolutions.net/green)

### LIMITED LIFETIME WARRANTY:

This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Building Solutions, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.

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