Pecora-Deck 804/804LV

PECORA CORPORATION

SPECIFICATION DATA SHEET

Intermediate Coat

BASIC USES

 804/804LV is part of a multicoat system designed to protect concrete and plywood wearing surfaces from vehicular and pedestrian traffic exposure.

MANUFACTURER

Pecora Corporation

165 Wambold Road Harleysville, PA 19438 Phone: 215-723-6051 800-523-6688 Fax: 215-721-0286 Website: www.pecora.com

PRODUCT DESCRIPTION

Pecora 804/804LV Intermediate Coat is a one part polyurethane coating that cures to form a flexible, resilient, seamless waterproofing membrane. This coating is specially formulated as a highly resilient transition coat between base and top coats in vehicular Pecora-Deck 800/800LV Series deck coating systems. Pecora 804LV (Low VOC) formulation is available for use in regions where products with a VOC content of less than 100g/L are required.

Advantages:

- · Low VOC formulation availability
- Easy application and no mixing in of curing agent.
- Primerless adhesion to properly cured base coat.
- Eliminates migratory moisture by providing seamless 100% contact
- Resilient to expansion and contraction of substrate.

Best Performance:

- Base coat must be firm but tacky. If previous coat has cured for an extended period of time, refreshing surface with xylene may be needed or the use of Pecora P-801-VOC interlaminary primer may be required. Contact Pecora Technical Service if there are doubts about application conditions.
- Do not apply if temperature is below 40°F or if rain is imminent within 8 hours after application.

- Pecora 804/804LV cures faster when applied during warm weather and high humidity conditions and slower during cool temperatures and low humidity conditions.
- A polyethylene sheet should be used as a blanketing material prior to re-sealing the lid on a partially used container.

TECHNICAL DATA

Applicable Standards: Pecora-Deck 804/804LV complies with ASTM C957.

INSTALLATION

See Related Products:

The following products are part of the Pecora-Deck 800/800LV System:

- Pecora-Deck 802/802LV Base Coat
- Pecora-Deck 804/804LV Intermediate Coat
- Pecora-Deck 806/806LV Top Coat
- 806TXTR Integral Aggregate Top Coat
- P-801-VOC Primer
- P-808 Primer
- Pecora-Deck Self-Priming Additive (SPA)
- · 855 Accelerator

Application: Application instructions for each type of use is available from Pecora Technical Services or www.pecora.com.

PACKAGING

· 5 Gallon (18.9L) Pails

Cleaning: Remove wet coatings from tools/equipment using mineral spirits. Remove dried material by scraping, sandpapering, etc. (Caution: mineral spirits is flammable and toxic. Observe manufacturer's precautions.)

Storage Life: 12 months from date of manufacture when stored in original unopened containers at temperatures below 80° (27°C).

Precautions: Use with adequate ventilation or wear an appropriate NIOSH-approved respirator. Contact with uncured coating or with vapors generated during curing may cause respiratory tract irritation. Contact with skin or eyes may cause irritation or allergic reaction. Avoid contact and wash thoroughly after handling. May be harmful if swallowed.

Refer to Safety Data Sheet (SDS) for more information. In case of eye contact, immediately rinse with clean water for at least 15 minutes with eyelids held open. Get medical attention. Wash skin thoroughly with soap and water. If irritation develops and persists, get medical attention. If inhaled, remove to fresh air. If difficulty in breathing exists, seek medical

COVERAGE RATES -SQUARE FEET PER GALLON		
Pedestrian n/a	Heavy Duty Pedestrian 100 (804) 110 (804LV)	Vehicular 100 *804LV) 110 (804LV)
	TYPICAL PHYSICAL PROPERTIES	
Test Property	Value	Test Procedure
Solids Content (% by Weight)	80	ASTM C1353
Hardness Shore A	80±5	ASTM D2240
Tensile Strength	2100 psi	ASTM D412
Elongation	400%	ASTM D412
Tear Resistance	200±50 lb/in	ASTM D1004
Low Temp Flexibility	-65°F	ASTM D522
VOC Content:		
804	218	ASTM D3960
804LV	97	ASTM D3960
Water Permeability (gr/hr/ft2)	0.0039	ASTM D1653

Pecora-Deck 804/804LV

SPECIFICATION DATA SHEET

attention immediately. In case of ingestion, do not induce vomiting. If conscious, give 2 glasses of water. Get medical attention.

FOR PROFESSIONAL USE ONLY. KEEP OUT OF THE REACH OF CHILDREN.

AVAILABILITY AND COST

Pecora products are available from stocking distributors nationwide. For the name and telephone number of your nearest representative call the number below or visit our website at www.pecora.com.

WARRANTY

Pecora Corporation warrants its products to be free of defects. Under this warranty, we will provide, at no charge, replacement materials for, or refund the purchase price of any product proven to be defective when used in strict accordance with our published recommendations and in applications considered by us as suitable for this product. The determination of eligibility for this warranty or the choice of remedy available under this warranty, shall be made in our sole discretion and any decisions made by Pecora Corporation shall be final. This warranty is in lieu of any and all other warranties, expressed or implied, including but not limited to a warranty of merchantability or fitness for a particular purpose and in no case will Pecora be liable for damages other than those expressly stated in this warranty including but not limited to incidental or consequential damages.

TECHNICAL SERVICES

Local Pecora representatives are available to assist you in selecting an appropriate product and to provide on-site application instructions, or to conduct jobsite inspections. For further information and assistance, please call our Technical Service department at 215-723-6051 or 800-523-6688.

Miami-Dade County Product Control Approved NOA No. 17-0615.05



PRI Construction Materials Technologies, LLC 6412 Badger Drive Tampa, FL 33610

FILING SYSTEMS

CSI MasterFormat Designations: -07 18 00 Traffic Coatings

