



# 3M™ Foam Fast 74 Spray Adhesive (Cylinder)

Last Revision Date: March, 2015

## Product Description

An extremely fast tacking industrial grade spray adhesive for bonding foam and fabric.



## Product Features

- Used for bonding flexible urethane or latex foam together and to other materials such as wood, metal and plastics.
- Provides excellent coverage.
- Soft, non-dimpling glue lines.


## Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Typical Physical Properties

Property	Values	Additional Information
Solids Content by Weight	22 %	
Spray Pattern	Lace	
Color	Translucent and Orange	
VOC	563 g/L	
Coverage	40 sq ft	View 
Notes: @ 2.5 gms /ft <sup>2</sup> per lb (sqft)		
Hazardous Air Pollutants (HAPS)	No % by weight	
SCAQMD 1168 Compliant	No	
Dry Time	30 s	View 

Notes: Dry time will depend on ambient temperature, humidity and coverage applied.

Shear Adhesion Failure Test - SAFT	170 °F	View 
Notes: SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90°F and ramped 10°F every 10 min. until complete failure.		
Flammable Solvent	Yes	
Flammable Propellant	Yes	
Base	Synthetic Elastomer	
Bonding Range	30 sec - 15 min	

### Typical Uncured Physical Properties

Property	Values	Additional Information
Density	6 lb/gal	

### Available Sizes

[Image 104]

### Storage and Shelf Life

Store product at 60-80°F (16-27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a “first in-first out” basis.

When stored at the recommended conditions in original, unopened container, this product has a shelf life of 21 months from date of manufacture.

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### References

Property	Values
3m.com Product Page	<a href="https://www.3m.com/3M/en_US/company-us/all-3m-products/~/3M-Foam-Fast-74-Spray-Adhesive/?N=5002385+3293242449&amp;rt=rud">https://www.3m.com/3M/en_US/company-us/all-3m-products/~/3M-Foam-Fast-74-Spray-Adhesive/?N=5002385+3293242449&amp;rt=rud</a>
Safety Data Sheet SDS	<a href="https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=74 Cylinder Spray Adhesive">https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&amp;msdsLocale=en_US&amp;co=ptn&amp;q=74 Cylinder Spray Adhesive</a>

### Family Group

Link Tags:

[74 Spray Adhesive](#)
[74 Cylinder Spray Adhesive](#)
[74 Adhesive](#)

Products	Solids Content by Weight	Spray Pattern	Color
74 Spray Adhesive	22 %	Variable Lace	Translucent and Orange
74 Cylinder Spray Adhesive	22 %	Lace	Translucent and Orange
74 Adhesive	36 %	Lace	Translucent and Orange

## Precautionary Information

Refer to product label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

## Information

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