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**PRECON®** 

SEPTEMBER 2017 (Supersedes January 2016)

Pre-Applied/Underslab Waterproofing Membrane

### DESCRIPTION

PRECON is a composite sheet membrane comprised of a non-woven fabric, elastomeric membrane, and W. R. MEADOWS' exclusive, patented plasmatic core (U.S. Patent No. 7,179,761). The plasmatic core is a seven-layer matrix designed for toughness and provides the lowest water vapor transmission (WVT) rating on the market. Once concrete is poured against PRECON and the concrete cures, a mechanical bond forms that secures the concrete to the membrane.

#### USES

PRECON is used as a blindside membrane in vertical applications where access to the positive side is limited. The membrane can also be used for horizontal applications for underslab waterproofing and vaporproofing.

#### FEATURES/BENEFITS

- Provides a waterproof seal between the membrane and poured concrete wall.
- Helps prevent moisture migration into the structure.
- Reduces methane and radon gas intrusion.

# **PACKAGING**

4' (1.2 m) wide x 50' (15.2 m) long rolls, one roll per carton.

### STORAGE AND HANDLING

Store membrane cartons on pallets and cover if left outside. Keep materials away from sparks and flames.

# **SPECIFICATIONS**

- ASTM E1993-98 Standard Specification for Bituminous Water Vapor Retarders used in Contact with Soil or Granular Fill under Concrete Slabs.
- LARR Report 26023

### APPLICATION

**Surface Preparation** ... Inspect all surfaces for any conditions detrimental to the proper completion of the work. Surfaces should be structurally sound. Remove debris or any other foreign material that could damage the membrane.

PRECON can be used with a caisson wall shoring system without the use of a drainage board, such as MEL-DRAIN™ from W. R. MEADOWS. W. R. MEADOWS recommends proper site drainage, but due to certain site conditions this sometimes cannot be done effectively. The decision to remove the drainage board should be at the discretion of the engineer. In situations where a drainage board is not applied, surface preparation is important. The substrate needs to be sound, solid, and smooth. Any gaps or voids >1" (25 mm) need to be grouted. When PRECON is used with MEL-DRAIN from W. R. MEADOWS, the system can bridge gaps <2" (50.8 mm). However, gaps >2" (50.8 mm) will need to be grouted.

CONTINUED ON REVERSE SIDE ...

**Application Method** ... PRECON may be applied at temperatures down to 40° F (5° C); however, in less than ideal environments or marginal conditions, consider the use of PRECON LOW TEMP below 60° F (16° C). PRECON LOW TEMP can be used in temperatures down to 25° F (-4° C). MEL-PRIME™ from W. R. MEADOWS should be used to enhance the bond at the selvedge edge when conditions warrant with both PRECON and PRECON LOW TEMP.

Prior to application of the blindside membrane, attach MEL-DRAIN™ rolled matrix drainage system from W. R. MEADOWS to lagging or soil retention system.

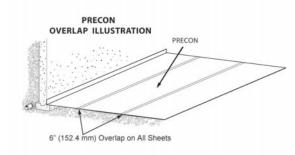
In vertical applications of PRECON, mechanically attach with fasteners every 12" (304.8 mm) across the top, within ½" (13 mm) of the top edge of the membrane. Install the membrane with the fabric side facing toward the concrete pour.

Remove release paper on 6" (152.4 mm) overlap. Apply membrane and roll press into place with a tile type roller.

End Laps ... Overlap membrane 6" (152.4 Prior to overlap, apply BEM, mm). HYDRALASTIC 836, or MEL-ROL® LIQUID MEMBRANE (two-component) from W. R. MEADOWS in area to be lapped. membrane into BEM, Roll press **HYDRALASTIC** 836, or **MEL-ROL** LIQUID MEMBRANE. At terminations of membrane, apply BEM, HYDRALASTIC 836, or MEL-ROL LIQUID MEMBRANE 12" (304.8 mm) wide centered over the termination and while still wet, embed 12" (31 cm) wide DETAIL FABRIC into the HYDRALASTIC 836 or MEL-ROL LIQUID MEMBRANE and roll press into place. Ensure that DETAIL FABRIC is centered over the termination with 6" (152.4 mm) on each side of lap edge. Apply additional HYDRALASTIC 836 on all terminations of DETAIL FABRIC.

Penetrations and Protrusions ... Detail around a11 horizontal and vertical penetrations using BEM or MEL-ROL LIOUID MEMBRANE (two-component) from W. R. MEADOWS. Apply BEM or MEL-ROL LIQUID MEMBRANE forming a fillet around the pipe or protrusion, overlapping the fabric side of PRECON and the protrusion a minimum of 2.5" (64 mm). If the gap between the protrusion and the membrane is greater than ½" (13 mm), apply PRECON FABRIC TAPE over uncured BEM or MEL-ROL LIOUID MEMBRANE. All penetration and protrusion surfaces must be clean, rust-free, and sound prior to application of BEM or MEL-ROL LIQUID MEMBRANE.

\*MEL-ROL LIQUID MEMBRANE is a two-component material, not to be confused with MEL-ROL LM.



PRECON
BLINDSIDE/UNDERSLAB MEMBRANE
6" (152.4 mm) Overlap on All Sheets

Soil

Lagging

MEL-DRAIN™

PRECON

For horizontal applications involving a cluster of penetrations, consider the use of HYDRALASTIC 836. Prior to application of HYDRALASTIC 836, prepare the surfaces of the penetrations as above and provide a block out using 2' x 4' (.6 x 1.2 m) lumber or other in order to create a "pitch pan" area to receive HYDRALASTIC 836.

Patching ... Prior to pouring, inspect membrane for punctures or damage and repair as necessary with HYDRALASTIC 836 and/or DETAIL FABRIC. (BEM or MEL-ROL LIQUID MEMBRANE may be used in place of HYDRALASTIC 836.) In addition, ensure the membrane is free of standing water and has been cleaned of any deleterious materials that will affect the bond of the concrete to the membrane.

**Underslab Application** ... Refer to ACI 302.1R-04: Chapter 4 – Site Preparation and Placing Environment for sub-grade preparation prior to PRECON placement.

### **PRECAUTIONS**

Concrete should be poured within 60 days of membrane installation. For installations below 40° F (4° C), contact W. R. MEADOWS technical services. When using bar supports, use those with a flat bottom.

#### LEED INFORMATION

May help contribute to LEED credits:

- EA Credit 1: Optimize Energy Performance
- EAp2: Minimum Energy Performance
- EAc2: Optimize Energy Performance
- MRc9: Construction and Demolition Waste Management

For BIM assemblies, CAD details, most recent data sheet, further LEED information, and SDS, visit www.wrmeadows.com.

### **TECHNICAL DATA**

Property	Test Method	PRECON Results
Thickness	ASTM D1000	73 mil (1.85 mm)
Low Temp Flexibility	ASTM D1970, 180° @ -20° F (-28.9° C)	Pass
Resistance to Hydrostatic Head	ASTM D5385-93	230' (70 m)
Elongation, Polymeric Membrane	ASTM D412-06	> 400%
Tensile Strength, Film	ASTM D882	9200 psi (63.4 MPa)
Crack Cycling	ASTM C836 @ -15° F (-26° C)	Pass
Puncture Resistance	ASTME 154	> 210 lb. (> 934 N)
Peel Adhesion to Concrete	ASTMD 903	10 lb./in (1754 N/m)
Moisture Vapor Transmission	ASTME 96B	0.0011 perms
		(0.0004 grains/ft.2/hr)
		(0.007 gram/m <sup>2</sup> /24 hr)
Resistance to Fungi in Soil	GSA-PBS 07115 – 16 Weeks	No Effect
Radon Transmittance (m/s)	k124/02/95	<3.0 x 10 <sup>-9</sup>
Radon Coefficient (m2/s)	k124/02/95	<5.6 x 10 <sup>-12</sup>



# LIMITED WARRANTY

W. R. MEADOWS, INC. warrants at the time and place we make shipment, our material will be of good quality and will conform with our published specifications in force on the date of acceptance of the order. Read complete warranty. Copy furnished upon request.

### Disclaimer

The information contained herein is included for illustrative purposes only, and to the best of our knowledge, is accurate and reliable. W. R. MEADOWS, INC. cannot however under any circumstances make any guarantee of results or assume any obligation or liability in connection

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