

Technical Data Sheet

3M™ Industrial Cleaner Citrus Base Bulk

Product Description

3M™ Industrial Cleaner Citrus Base is an industrial liquid cleaner/degreaser* used to help dissolve and remove dirt, grease, tar, and many non-curing type adhesives. It can also be used in some cases to degrease substrates for adhesive bonding in place of many chlorinated or petroleum-based solvents. The cleaner may not substitute for etching or similar substrate preparation.

* Not for retail sale

Product Features

- No chlorinated or petroleum based solvents
- Dissolves and removes gently
- Fresh citrus scent

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Property	Values	Additional Information
Color	Clear to straw yellow	
Flash Point	Reference the product SDS Safety Data Sheet °C	
Flash Point	Reference the product SDS Safety Data Sheet °F	
Appearance	Transparent liquid	
Odor	Citrus	
Flammable Solvent	Yes	

Typical Uncured Physical Properties

Property	Values	Additional Information
Density	6.5 lb/gal	
Base	Citrus Oil	

Storage and Shelf Life

Store product at 60-80°F (16-27°C) for maximum storage life. Rotate stock on a “first in-first out” basis.

When stored at the recommended conditions in original, unopened containers, this product has a shelf life of 24 months from date of manufacture.

Bottom Matter

3M

Industrial Adhesives and Tapes Division

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Automotive Disclaimer

Automotive Applications: This product is an industrial product and has not been designed or tested for use in certain automotive applications, including, but not limited to, automotive electric powertrain battery or high voltage applications. This product does not fully adhere to typical automotive design or quality system requirements, such as IATF 16949 or VDA 6.3. This product may not be manufactured in an IATF certified facility and may not meet a Ppk of 1.33 for all properties. The product may not undergo an automotive production part approval process (PPAP). Customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer’s automotive application and for conducting incoming inspections before use of the product. Failure to do so may result in injury, death, and/or harm to property. No written or verbal statement, report, data or recommendation by 3M related to automotive use of the product shall have any force or effect unless in an agreement signed by the Technical Director of 3M’s Automotive Division. Customer assumes all responsibility and risk if customer chooses to use this product in an automotive electric powertrain battery or high voltage application, and 3M will not be liable for any loss or damage arising from or related to the 3M product or customer’s use of the product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity or recall costs), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability. In no event shall 3M be liable for any damages in excess of the purchase price paid for the product.

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Handling/Application Information

Compatibility

3M™ Industrial Cleaner Citrus Base was tested for cleanup effectiveness on aluminum, stainless steel, and in practical use on painted metal surfaces (black utility trailer, white pick-up truck, Green lawn tractor, white propane tank). The 3M™ Industrial Cleaner Citrus removed dirt, soil, grease, tar, and wet and dry rubber base adhesives (not all adhesives families were evaluated). We suggest the end user evaluate the 3M™ Industrial Cleaner Citrus Base to determine the compatibility with the substrate to assure this product will not attack the surface.

Application Techniques

Note: 3M™ Industrial Cleaner Citrus Base may attack some plastics, painted materials and rubbers which is why it should be tested on a small area of any surface being cleaned before using. Directions for Use: Thoroughly coat 3M™ Industrial Cleaner Citrus Base on surfaces or parts being cleaned. Wait a few minutes to allow maximum penetration and loosening action. Then wipe away with a clean, damp rag. Wipe with clean cloth, let air dry. Repeat application when substance to be removed is too thick for maximum penetration. Caution! This product should not be used as a hand cleaner and skin contact should be avoided. This product may cause skin irritation on prolonged or repeated contact. Do not rinse into waterways or sewers. This product is not intended for consumer use or retail sale.

Directions for Use

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References

Property	Values
3m.com Product Page	https://www.3m.com/3M/en_US/p/d/b5005047174/
Safety Data Sheet SDS	https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=Citrus Base Cleaner Aerosol

Precautionary Information

Refer to Product Label and Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

Information

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