

CHEMICAL & PHYSICAL PROPERTIES

| | | |
|-----------------------------------|-----------------|---|
| Skin Time | Internal Method | < 20 minutes @ 70°F / 50% RH |
| Tack Free Time | Internal Method | < 60 minutes @ 70°F / 50% RH |
| Cure Rate | Internal Method | 1/4" Bead in 48 Hours |
| VOC | EPA Method 24 | < 16 g/L, less water and exempt solvents |
| 100% Modulus of Elasticity | ASTM D412 | 100 - 200 psi |
| Shore A | ASTM C661 | 40 ± 5 |
| Movement Capacity | ASTM C719 | ± 25% |
| Tensile Strength | ASTM D412 | 130 - 230 psi |
| Staining | ASTM D2203 | None |
| Sag/Slump | ASTM D2202 | Minimal; < 0.2" |
| UV Rating | ASTM G154 | No discoloration or change in appearance after 2500 hours |
| Service Temperature | Internal Method | -40 - 200°F |
| Viscosity | RVT-E @ 4 rpm | Approx. 900,000 cP |
| Density | Internal Method | Approx. 13.9 lbs./gal |
| Flash Point | Closed Cup | Solvent Free/ Not Applicable |

Specifications: XtraBond®9500 meets or exceeds the requirements of ASTM C920 Type S, Grade NS, Class 25, Use NT, G, A, M. Federal Specification TT-S-00230C Type II, Class A. AAMA 802.3-16 Type II, 803.3-16 Type I, 808.3-16.

APPROXIMATE* LINEAR FEET/COVERAGE PER 10.1 FL. OZ. CARTRIDGE (298 ML)

| | | WIDTH | | | | | | | |
|-------|------|-------|------|------|------|------|------|------|----|
| | | 1/8" | 1/4" | 3/8" | 1/2" | 5/8" | 3/4" | 7/8" | 1" |
| DEPTH | 1/8" | 99 | 49 | 33 | 24 | 20 | 16 | 14 | 12 |
| | 1/4" | | 24 | 20 | 12 | 10 | 8 | 7 | 6 |
| | 3/8" | | | 11 | 8 | 6 | 5 | 5 | 4 |
| | 1/2" | | | | 6 | 5 | 4 | 3 | 3 |

*All values are approximations based upon industry information and can vary dramatically due to joint dimensions/configurations, porosity, texture of substrates, irregularities, installation techniques, waste, etc. that are beyond Premier Building Solutions' control. Premier Building Solutions is not liable for variances to linear feet/coverage; do a test area to determine material required to use.

LIMITED LIFETIME WARRANTY:

This product is guaranteed to give satisfactory performance if applied in accordance with the label directions. Liability to Premier Building Solutions, Inc. (Premier) is limited to a full refund of the purchase price or product replacement if product is proven defective. Premier shall not be liable for loss or damage, whether direct, consequential or incidental. There are no other warranties expressed or implied including the implied warranty of merchantability or fitness for a particular purpose.

Premier Building Solutions specifically disclaims and makes no warranties, express or implied, about this product, its merchantability, or its fitness for a particular purpose. All recommendations, directions, and suggestions for its use are consistent with our testing and research for a variety of applications, but no promises, guarantees, or warranties are being made with regard to its use, whether or not consistent with the directions, or its effectiveness for any given application. Users of this product should do so in compliance with all applicable laws and regulations. User of this product should conduct its own field test, to assure results.

March 24, 2021 Version 1

LIMITATIONS:

Do not apply over damp or contaminated surfaces. Always utilize the Safety Data Sheet (SDS) for information on Personal Protective Equipment (PPE) and health hazards.

STORAGE/SHELF LIFE:

Be sure to rotate inventory accordingly. Materials must be properly stored in a low humidity (<50% RH) environment at room temperature (73 ± 2°F) in their unopened container. Cartridges/Sausages, use within 10 months from date of manufacture. Pails/Drums, use within 6 months from date of manufacture.

PACKAGING:

10.1 fl. oz. Cartridge: 24/case, 80 cases/pallet
 20.0 fl. oz. Sausage: 20/case, 60 cases/pallet
 5 Gallon Pail: 36 pails/pallet
 52 Gallon Drum



CARTRIDGES



SAUSAGES



PAILS



DRUMS