

Carton Sealing Tapes

Adhesive to Highly Recycled Boxes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
3071	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.1 (.053)	45 (49)	160	For use on recycled corrugate cartons; Custom printed
311+	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	38 (42)	125	Clear
3072	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	2.3 (.058)	65 (71)	160	For use on recycled corrugate cartons; Custom printed
3073	30 (525)	Polypropylene/Synthetic Rubber	1.6 (.041)	2.6 (.066)	46 (50)	160	For use on recycled corrugate cartons; Custom printed, 10% bio-based content

General Packaging Tapes

Product	Tensile Strength lb/in (N/100 mm)	Tape Structure (Backing/Adhesive)	Backing Thickness mils (mm)	Total Thickness mils (mm)	Adhesion to Steel oz/in (N/100 mm)	Elongation at Break (%)	Available Colors/Comments
ASTM Test Method	D-3759		D-3652	D-3652	D-3330	D-3759	
311	25 (438)	Polypropylene/Acrylic	1.1 (.028)	2.05 (.052)	22 (24)	125	Yellow, Clear, Tan, Red, Blue, White
371	22 (385)	Polypropylene/Synthetic Rubber	1.2 (.030)	1.8 (.046)	40 (44)	160	Clear, Tan, Blue, Green, Orange, Red, White, Yellow or Custom Printed

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