

Sanding Made Simple ▶ *Always have these in your bag*

Faster cut ▶ Better finish ▶ Longer life

Premium Series

For quality and growth-minded sanding process owners, who are focused on optimization, product performance, and are continuously looking to improve their operations.



- 3M™ Cubitron™ II Film Disc 775L**
- ▶ Starting point for all applications
 - ▶ Precision-shaped ceramic
 - ▶ 3 mil film
 - ▶ 80+ – 400+ grades



- 3M™ Cubitron™ II Paper Disc 732U**
- ▶ Starting point for paper
 - ▶ Precision-shaped ceramic
 - ▶ C-weight paper
 - ▶ 80+ – 220+ grades



- 3M™ Cubitron™ II Cloth Disc 784F**
- ▶ Starting point for cloth
 - ▶ Precision-shaped ceramic
 - ▶ YF-weight cloth
 - ▶ 36+ – 120+ grades

Advanced Series

For the sanding process owner looking for improved performance over a Standard product and a wider grade range than the PSG Premium series.



- 3M™ Film Disc 375L**
- ▶ Aluminum oxide
 - ▶ 5 mil film (60 – P400 grades)
 - ▶ 3 mil film (>P400 grades)
 - ▶ 60 – P1500 grades



- 3M™ Blue Abrasive Disc 321U**
- ▶ Ceramic and aluminum oxide blend
 - ▶ C-weight paper (80 – 800 grades)
 - ▶ D-weight (40 grade)
 - ▶ 40 – 800 grades



- 3M™ Cloth Disc 341D**
- ▶ Aluminum oxide
 - ▶ X-weight cloth
 - ▶ 36 – P180 grades

Standard Series

For the sanding process owner who focuses on volume over quality and who cannot, or does not, recognize the value of a Premium or Advanced product.



- 3M™ Paper Disc 236U**
- ▶ General purpose; all applications
 - ▶ Aluminum oxide
 - ▶ C-weight paper
 - ▶ P80 – P500 grades













- 3M™ Paper Disc 216U**
- ▶ General purpose; all applications
 - ▶ Aluminum oxide
 - ▶ A-weight paper
 - ▶ P80 – P800 grades

▶ Film/Paper Backed
Cloth Backed/Non-woven

Random Orbital Sanding Portfolio *The entire 3M portfolio*

Film backed sanding discs

Best for a uniform consistent finish. Have good tear resistance and durability. Longer life than paper.

 <p>255L</p> <ul style="list-style-type: none"> ▶ Aluminum Oxide on 2 mil film ▶ Lightweight film disc suited for prep for paint, buff and wood sanding applications 	 <p>568XA* <small>Specialized Applications</small></p> <ul style="list-style-type: none"> ▶ Cerium Oxide on 3 mil film ▶ Constructed for high gloss, semi gloss and acrylic solid surface applications 	 <p>268L*</p> <ul style="list-style-type: none"> ▶ Aluminum Oxide on 3 mil film ▶ Works well on sealer sanding, primer and e-coat scuff applications 	 <p>360L*</p> <ul style="list-style-type: none"> ▶ Aluminum Oxide on 3 mil film ▶ Ideal for composite, primer and gelcoat applications where finish is crucial 	 <p>375L/371L*</p> <ul style="list-style-type: none"> ▶ Aluminum Oxide on 5 or 3 mil film ▶ A multi-purpose value disc where finish and durability are musts
 <p>468L*</p> <ul style="list-style-type: none"> ▶ Silicon Carbide on 3 mil film ▶ For light sanding that requires fast cut rate and consistent finishing 	 <p>268XA* <small>Specialized Applications</small></p> <ul style="list-style-type: none"> ▶ Microreplicated abrasive on 3 mil film ▶ Used in a variety of solid surface and AOEM tier prep for paint applications 	 <p>366L</p> <ul style="list-style-type: none"> ▶ Aluminum Oxide on 3 mil film ▶ A versatile disc that delivers in paint removal, prep for paint and solid surface finishing 	 <p>775L</p> <ul style="list-style-type: none"> ▶ Precision-Shaped Grain on 3 mil film ▶ The go-to choice for all applications that require premium performance 	 <p>675L</p> <ul style="list-style-type: none"> ▶ Diamond abrasive on 5 mil film ▶ Designed for finishing on hard materials and can be used for coating removal and prep










Lighter backing

Heavier backing

*Stearate-free

Paper backed sanding discs

Most versatility and most common backing type. Have good flexibility. Performance can range from value to top tier.

 <p>216U/210U*</p> <ul style="list-style-type: none"> ▶ Aluminum Oxide on A-weight paper ▶ For light sanding and prep work on primers, paints, gelcoats and sealers 	 <p>401Q*/431Q*</p> <ul style="list-style-type: none"> ▶ Silicon Carbide on A or C-weight paper ▶ Can be run wet or dry in prep for buff or paint and in polishing applications 	 <p>732U</p> <ul style="list-style-type: none"> ▶ Precision-Shaped Grain on C-weight paper ▶ A premium choice for all applications that require fast cut and long life 	 <p>363i*</p> <ul style="list-style-type: none"> ▶ Aluminum Oxide on F-weight paper ▶ A value disc designed for demanding applications on wood, composite and metal 	
 <p>426U</p> <ul style="list-style-type: none"> ▶ Silicon Carbide on A-weight paper ▶ A value product for wood sanding and applications where finish is critical 	 <p>236U</p> <ul style="list-style-type: none"> ▶ Aluminum Oxide on C-weight paper ▶ The multi-purpose, multi-application value disc 	 <p>321U Blue</p> <ul style="list-style-type: none"> ▶ Ceramic and Aluminum Oxide blend ▶ A high performing general purpose price-value disc 	 <p>752i*</p> <ul style="list-style-type: none"> ▶ Aluminum Oxide and Ceramic blend on E-weight paper ▶ A great option for prep for paint in metal or deflashing/surface prep on composites 	 <p>763U*</p> <ul style="list-style-type: none"> ▶ Aluminum Oxide and Ceramic blend on F-weight Paper ▶ A robust disc ideal for heavy stock removal and refining metal scratches

Lighter backing

Heavier backing

*Stearate-free

► Sanding Made Simple
ROS Portfolio
Multi Packs

Availability Guide: Sanding Made Simple

- ▲ = 3M™ Cubitron™ II or Precision-Shaped Grain grade
- = ANSI (American National Standards Institute) grades
- = FEPA (Federation of the European Producers of Abrasives) grades

					Grade																						
					24	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	
Premium Series	775L	Film	Hookit™	No Hole						▲		▲	▲	▲	▲	▲		▲		▲							
				Dust Free						▲		▲	▲	▲	▲	▲		▲		▲		▲					
				Clean Sanding						▲		▲	▲	▲	▲	▲		▲		▲		▲					
		Stikit™	No Hole								▲		▲	▲	▲	▲	▲		▲		▲						
			Dust Free								▲		▲	▲	▲	▲	▲		▲		▲						
			Clean Sanding								▲		▲	▲	▲	▲	▲		▲		▲						
	732U	Paper	Hookit™	No Hole							▲		▲	▲	▲	▲											
				Dust Free							▲		▲	▲	▲	▲											
				Clean Sanding							▲		▲	▲	▲	▲											
Stikit™		No Hole								▲		▲	▲	▲	▲												
		Dust Free								▲		▲	▲	▲	▲												
		Clean Sanding								▲		▲	▲	▲	▲												
784F	Cloth	Hookit™	No Hole		▲		▲	▲	▲		▲																
			Dust Free		▲		▲	▲	▲		▲																
Advanced Series	375L	Film	Hookit™	No Hole					○	□	□	□	□	□	□	□		□		□	□	□	□	□	□		
				Dust Free						○	□	□	□	□	□	□	□		□		□	□	□	□	□	□	
				Clean Sanding						○	□	□	□	□	□	□	□		□		□		□				
		Stikit™	No Hole							○	□	□	□	□	□	□	□		□		□	□	□	□	□		
			Dust Free							○	□	□	□	□	□	□	□		□		□	□	□	□	□		
			Clean Sanding							○	□	□	□	□	□	□	□		□		□		□				
	321U	Paper	Hookit™	No Hole						○		○	○	○	○	○	○		○		○		○	○			
				Multi-hole			○			○		○	○	○	○	○		○		○		○		○	○		
		Stikit™	No Hole			○			○		○	○	○	○	○		○		○		○		○	○			
			Dust Free			○			○		○	○	○	○	○		○		○		○		○	○			
341D	Cloth	Stikit™	No Hole		○		○	○	○	□	□		□														
			Dust Free		○		○	○	○	□	□		□														
Standard Series	236U	Paper	Hookit™	No Hole						□	□	□	□	□	□	□		□		□	□						
				Dust Free							□	□	□	□	□	□	□		□		□	□					
		Stikit™	No Hole								□	□	□	□	□	□	□		□		□	□					
			Dust Free								□	□	□	□	□	□	□		□		□	□					
	216U	Paper	Hookit™	No Hole									□	□	□				□		□		□	□			
				Dust Free										□	□	□				□		□		□	□		
		Stikit™	No Hole										□	□	□	□	□		□		□		□	□			
			Dust Free										□	□	□	□	□		□		□		□	□			

