

Battery Bonding Product Selection

Product Name	Product #	Color	Approx. Viscosity at 75° F	Approx. Mixed Work Life at 75°C	Size	UPC	Stock #
3M™ Scotch-Weld™ Multi-Material Composite Urethane	DP6310NS	Green	Non-sag paste	9 mins	48.5 mL 400 mL 5 gal - Part A 5 gal - Part B 50 gal - Part A 50 gal - Part B	00-076308-86407-1 00-076308-86398-2 00-076308-86782-9 00-076308-86748-5 00-076308-86783-6 00-076308-86749-2	7100109829 7100109830 7100143960 7100143915 7010415316 7010412199
3M™ Scotch-Weld™ Multi-Material Composite Urethane	DP6330NS	Green	Non-sag paste	30 mins	48.5 mL 400 mL 5 gal - Part A 5 gal - Part B 50 gal - Part A 50 gal - Part B	00-076308-86431-6 00-076308-86433-0 00-076308-86780-5 00-076308-86701-0 00-076308-86781-2 00-076308-86727-0	7100109828 7100109827 7100143961 7100143701 7010409611 7010366145
3M™ Scotch-Weld™ Toughened Epoxy	DP420	Black	30,000	20 mins	50 mL 200 mL 400 mL 1 gal kit 5 gal - Part A 5 gal - Part B 55 gal - Part A 55 gal - Part B	00-638060-08966-8 00-021200-41530-2 00-021200-41529-6 00-051115-25796-4 00-021200-41532-6 00-021200-41531-9 00-021200-41534-0 00-021200-41533-3	7100148731 7100007956 7100077148 7000046381 7000000834 7000000827 7010365967 7010309750
3M™ Scotch-Weld™ Toughened Epoxy	DP420NS	Black	180,000	20 mins	50 mL 200 mL 400 mL 5 gal - Part A 5 gal - Part B 55 gal - Part A 55 gal - Part B	00-638060-08987-3 00-021200-39286-3 00-021200-39287-0 00-021200-31309-7 00-021200-56587-8 00-048011-58133-0 00-048011-58132-3	7100148758 7100036943 7100010680 7000000857 7000000853 7100160352 7100160334
3M™ Scotch-Weld™ Toughened Epoxy	DP420	Off-White	30,000	20 mins	50 mL 200 mL 400 mL 5 gal - Part A 5 gal - Part B	00-638060-08978-1 00-021200-87832-9 00-021200-87833-6 00-021200-82239-1 00-021200-82238-4	7100148736 7100077136 7100002516 7100001144 7100001145
3M™ Scotch-Weld™ Toughened Epoxy	DP420LH	Off-White	30,000	20 mins	200 mL 400 mL	00-051111-07697-2 00-051111-07696-5	7010329550 7100075336
3M™ Scotch-Weld™ Flexible Epoxy	DP125	Gray	52,500	25 mins	48.5 mL 200 mL 400 mL 5 gal - Part A 5 gal - Part B	00-638060-08985-9 00-032300-87844-2 00-021200-87845-9 00-021200-87218-1 00-021200-87217-4	7100148735 7000121264 7100076727 7100084588 7100084538
3M™ Scotch-Weld™ Flexible Epoxy Clear	DP125	Trans-lucent	15,000	25 mins	48.5 mL 200 mL 400 mL	00-638060-08983-5 00-021200-87842-8 00-021200-87843-5	7100148734 7100025419 7000121262
3M™ Scotch-Weld™ Acrylic Adhesive	DP8407	Gray	20,000	7 mins	45 mL 490 mL 1 gal - Part A 1 gal - Part B 55 gal - Part A 55 gal - Part B	00-638060-14631-6 00-638060-14643-9 00-638060-14658-3 00-076308-86306-7 00-638061-14659-0 00-076308-98878-4	7100179482 7100179480 7100179264 7100105384 7100179442 7100104987
3M™ Scotch-Weld™ Acrylic Adhesive	DP8410NS	Green	70,000	10 mins	45 mL 490 mL 1 gal - Part A 5 gal - Part A 5 gal - Part B 55 gal - Part B	00-051115-70994-4 00-051115-70995-1 00-051115-68981-9 00-051115-70997-5 00-051115-68980-2 00-051115-71101-5	7100024055 7100024045 7100102180 7100084532 7100101506 7100084535

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