


Adhesive Selector: Find the Right Adhesive by Selecting the Attributes You Need

Product	Non-Flammable	Postforming	Class A Rating: ASTM E-84	Plasticizer Resistant	 GREENGUARD GREENGUARD GREENGUARD	Low VOC	Helps Contribute to LEED® Credits	California Compliant	Spray Pattern	Color
20							✓		Variable Lace	Clear
24							✓		Variable Lace	Orange
27							✓		Mist	Clear
30NF	✓	✓			✓	✓	✓	✓	Pebble	Green, Neutral
49	✓		✓		✓	✓		✓	Pebble	Clear, Red
60CA			✓			✓		✓	Variable Lace or Pebble	Clear
70			✓						Heavy Body Lace	Clear
72							✓		Variable Lace	Blue
74							Aerosol Only		Variable Lace	Clear, Orange
74CA					✓	✓	Aerosol Only	Aerosol Only	Variable Lace	Clear, Orange
76							Aerosol Only		Variable Lace	Clear
77			✓				Aerosol Only		Mist	Clear
77 Classic							Aerosol Only		Mist	Clear
77CA					✓	✓	Aerosol Only	Aerosol Only	Mist	Clear
78							Aerosol Only	Aerosol Only	Variable Lace	Clear
78ET			✓						Variable Lace	Clear, Green
78HT			✓						Variable Lace	Clear, Green
80				✓					Variable Lace	Yellow
90							Aerosol Only		Variable Lace	Clear
90CA					✓	✓	Aerosol Only	Aerosol Only	Variable Lace	Clear
92		✓							Variable Lace	Clear, Red
94CA		✓	✓		Cylinder Only	✓		✓	Pebble	Clear, Red
94ET		✓			✓	✓	✓	✓	Pebble	Clear, Red
100NF	✓				✓	✓	✓	✓	Pebble	Lavender, Neutral
1000NF	✓		✓		✓	✓	✓	✓	Pebble	Purple, Neutral
1357			✓						Lace	Gray-Green, Light Yellow
2000NF	✓				✓	✓	✓	✓	Pebble	Blue, Light Orange, Neutral
4224NF	✓		✓		✓			✓	Pebble	Clear, Blue
4491				✓					Lace	Light Tan

*Solid weight percent can vary by format.

Heavy Duty

20

3M™ Heavy Duty 20 Spray Adhesive

- Economical, fast-grabbing, industrial-grade adhesive
- Variable-width spray pattern
- Forms powerful, permanent bonds to concrete, wood, MDF, laminates and polyethylene

Clear
Aerosol
00 51111 07861 7

30NF



3M™ Fastbond™ Contact Adhesive 30NF

- Water-dispersed, high strength contact adhesive
- Long bonding range with high immediate bond strength
- Bonds most foamed plastics, plastic laminate, wood, plywood, wood veneer, canvas and more

Green		Neutral	
Bulk		Bulk	
1 Gallon Pail	00 21200 21186 7	1 Gallon Pail	00 21200 21181 2
5 Gallon Pail	00 21200 21187 4	5 Gallon Pail	00 21200 21182 9
Open Head Steel Drum	00 21200 21188 1	Open Head Steel Drum	00 21200 21183 6
270 Gallon Poly Tote	00 21200 31344 8		

90

3M™ Hi-Strength 90 Spray Adhesive

- High strength and fast-tack adhesive performance
- Bonds to concrete, wood, MDF, laminates and polyethylene
- High temperature and moisture resistance

Clear		Inverted	
Aerosol		Aerosol	
12.23 oz.	00 76308 86235 0	00 51111 07278 3	
17.6 oz.	00 21200 30023 3		
Cylinder			
Large	00 21200 41554 8		
Intermediate	00 51115 25774 2		
Jumbo	00 51115 25775 9		
Bulk			
5 Gallon Pail	00 21200 43797 7		
Open Head Steel Drum	00 21200 43814 1		

90CA



3M™ Hi-Strength 90CA Spray Adhesive Low VOC <25%

- High strength and fast-tack adhesive performance
- Bonds to concrete, wood, MDF, laminates and polyethylene
- Meets CARB/OTC VOC requirements and helps contribute to LEED® credits

Clear
Aerosol
00 51111 97957 0

92

3M™ Hi-Strength Laminating 92 Adhesive

- High performance laminating adhesive for large surfaces
- High solids and high coverage
- Lace spray pattern and fast-tack adhesive performance

Clear		Red	
Cylinder		Cylinder	
Large	00 48011 61697 1	Large	00 48011 61700 8
Intermediate	00 48011 61698 8	Intermediate	00 48011 61701 5
Jumbo	00 48011 61699 5		
Bulk			
5 Gallon Pail	00 51115 31591 6		
Closed Head Steel Drum	00 51115 31592 3		

94CA



3M™ Hi-Strength Postforming 94CA Spray Adhesive

- Unique, non-telegraphing spray pattern delivers postformable strength
- High solids maximize coverage
- Low VOC, SCAQMD Rule 1168 compliance

Clear		Red	
Cylinder		Cylinder	
Large	00 48011 61703 9	Large	00 48011 61663 6
Intermediate	00 48011 61704 6	Intermediate	00 48011 61664 3
Jumbo	00 48011 61705 3	Jumbo	00 48011 61665 0
Bulk			
5 Gallon Pail	00 51115 25016 3	5 Gallon Pail	00 48011 61666 7
Closed Head Steel Drum	00 51115 25017 0	Closed Head Steel Drum	00 48011 61667 4
Open Head Steel Drum	00 51111 18858 3	Open Head Steel Drum	00 51111 07280 6

3M™ Hi-Strength Postforming 94CA Spray Adhesive Fragrance Free

Clear		Red	
Cylinder		Cylinder	
Large	00 51115 31577 0	Large	00 051115 31583 1
Intermediate	00 51115 31578 7	Intermediate	00 051115 31584 8
Jumbo	00 51115 31579 4	Jumbo	00 051115 31585 5
Bulk			
5 Gallon Pail	00 51115 31581 7	5 Gallon Pail	00 51115 31586 2
Closed Head Steel Drum	00 51115 31582 4	Closed Head Steel Drum	00 51115 31588 6

94ET



3M™ Hi-Strength 94ET Spray Adhesive Low VOC <20%

- Unique, non-telegraphing spray pattern delivers postformable strength
- Long open time
- Meets CARB/OTC VOC requirements, SCAQMD Rule 1168 compliance, helps contribute to LEED® Credits, and low VOC

Clear		Red	
Aerosol		Aerosol	
00 51111 97977 8		00 51111 97978 5	
Cylinder		Cylinder	
Large	00 51111 97979 2	Large	00 51111 97986 0
Intermediate	00 51111 97980 8	Intermediate	00 51111 97987 7
Jumbo	00 51111 97981 5	Jumbo	00 51111 97988 4
Bulk			
5 Gallon Pail	00 51111 97983 9	5 Gallon Pail	00 51111 97990 7
Closed Head Steel Drum	00 51111 97984 6	Closed Head Steel Drum	00 51111 97991 4

1357

3M™ Neoprene High Performance Contact Adhesive 1357

- High performance contact adhesive with long bonding range and excellent initial strength
- Resists heat and continuous load stress
- Meets MIL-A-21366A, MMM-A-121

Grey-Green		Light Yellow	
Bulk		Bulk	
1 Gallon Pail	00 21200 19894 6	1 Gallon Pail	00 21200 22586 4
5 Gallon Pail	00 21200 19897 7	5 Gallon Pail	00 21200 64963 9
Agitator Steel Drum	00 21200 19898 4	Agitator Steel Drum	00 21200 22589 5
Open Head Steel Drum	00 21200 19899 1		

2000NF



3M™ Fastbond™ Contact Adhesive 2000NF

- A water-dispersed, high solids activated adhesive
- Immediate bonding and handling strength without forced drying

Blue		Light Orange	
Bulk		Bulk	
5 Gallon Pail	00 21200 87965 4	5 Gallon Pail	00 21200 87953 1
Open Head Steel Drum	00 21200 87966 1	Open Head Steel Drum	00 21200 87955 5
270 Gallon Poly Tote	00 21200 87969 2	270 Gallon Poly Tote	00 21200 87959 3
Neutral			
Bulk			
5 Gallon Pail	00 21200 89337 7		
5 Gallon Box	00 21200 31337 0		
Open Head Steel Drum	00 21200 89338 4		
270 Gallon Poly Tote	00 21200 89341 4		

Multipurpose

27

3M™ Multi-Purpose 27 Spray Adhesive

- Versatile, economical, industrial-grade adhesive
- Bonds paper, fabrics, cardboard, soft foams and more
- Mist spray pattern and fast-tack adhesive performance

Clear
Aerosol
00 51111 07832 7

49



3M™ Fastbond™ Insulation Adhesive 49

- Fast-tacking, high performance, water-based, pressure-sensitive adhesive
- Ideal for lightweight materials such as fiberglass, felt, shoddy and paper
- Low VOC content

Clear		Red	
Bulk		Bulk	
5 Gallon Pail	00 21200 45163 8	5 Gallon Pail	00 76308 98666 7
5 Gallon Box	00 21200 50044 2	Open Head Steel Drum	00 76308 98667 4
Open Head Steel Drum	00 21200 56556 4	255 Gallon Poly Tote	00 76308 98798 5
Poly Drum	00 21200 45164 5	100 Gallon EZ Tote	00 76308 98668 1
Poly Tote	00 21200 45193 5		
255 Gallon EZ Drain Tote	00 21200 56521 2		
100 Gallon EZ Tote	00 21200 56520 5		