SAFETY DATA SHEET

Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Product Name: Graphite Product Code: 30-EC38A-663

WESTCOAT SPECIALTY COATING SYSTEMS
4007 Lockridge St
San Diego, CA 92102

Information Telephone: 800-250-4519
Emergency Telephone: 800-424-9300

Section 2 - HAZARDS IDENTIFICATION

GHS Ratings:

Skin corrosive	2	Reversible adverse effects in dermal tissue, Draize score: >= 2.3 < 4.0 or persistent inflammation
Skin sensitizer	1	Skin sensitizer
Mutagen	1B	Known to produce heritable mutations in human germ cellsSubcategory 1B, Positive results: In vivo heritable germ cell tests in mammals, Human germ cell tests, In vivo somatic mutagenicity tests, combined with some evidence of germ cell mutagenicity
Carcinogen	1B	Presumed Human Carcinogen, Based on demonstrated animal carcinogenicity

GHS Hazards

H227	Combustible liquid
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H340	May cause genetic defects
H350	May cause cancer

GHS Precautions

P201	Obtain special instructions before use
P202	Do not handle until all safety precautions have been read and understood
P261	Avoid breathing dust/fume/gas/mist/vapours/spray
P264	Wash … thoroughly after handling
P272	Contaminated work clothing should not be allowed out of the workplace
P280	Wear protective gloves/protective clothing/eye protection/face protection
P281	Use personal protective equipment as required
P321	Specific treatment (see … on this label)
P362	Take off contaminated clothing and wash before reuse
P363	Wash contaminated clothing before reuse
P302+P352	IF ON SKIN: Wash with soap and water
P308+P313	IF exposed or concerned: Get medical advice/attention
P332+P313	If skin irritation occurs: Get medical advice/attention
P333+P313	If skin irritation or a rash occurs: Get medical advice/attention
P405	Store locked up
P501	Dispose of contents/container to …

Signal Word: Danger

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	CAS number	Weight Concentration %
Bisphenol A-epichlorohydrin polymer	25068-38-6	70.00% - 80.00%
Oxirane, mono[(C12-13-alkyloxy)methyl] derivatives	120547-52-6	10.00% - 20.00%
Phenol, polymer with formaldehyde, glycidyl ether	28064-14-4	1.00% - 5.00%
Oxirane, [(2-methylphenoxy)methyl]-	2210-79-9	1.00% - 5.00%
Benzyl alcohol	100-51-6	1.00% - 5.00%
Mica	12001-26-2	1.00% - 5.00%
Titanium dioxide	13463-67-7	1.00% - 5.00%
Naphtha, petroleum, heavy alkylate	64741-65-7	0.10% - 1.00%
Stoddard solvent	8052-41-3	0.10% - 1.00%

Section 4 - FIRST AID MEASURES

First aid measures for different exposure routes

INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

SKIN CONTACT: Remove contaminated clothing. Wash skin with soap and water. Get medical attention if irritation develops or persists.

INGESTION: If swallowed, get medical attention.

Section 5 - FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA: Alcohol Film Forming Foam, Carbon Dioxide, Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Isolate from heat, electrical equipment, sparks and open flame. Vapors can travel to a source of ignition and flash back. Vapors may form explosive mixtures with air. No unusual fire or explosion hazards noted.
Closed containers may explode when exposed to extreme heat due to buildup of steam. Keep containers tightly closed. Combustible liquid and vapor.

SPECIAL FIREFIGHTING PROCEDURES: Water may be used to cool closed containers to prevent pressure buildup and possible auto ignition or explosion. Evacuate area and fight fire from a safe distance. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

Section 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Eliminate all ignition sources; use explosion-proof equipment. Place material in container and dispose of according to local, provincial, state and federal regulations. Dispose of according to local, state (provincial) and federal regulations. Do not incinerate closed containers. Remove all sources of ignition, ventilate area and remove with inert absorbent and non-sparking tools.

Section 7 - HANDLING AND STORAGE

PRECAUTION FOR SAFE HANDLING: Remove all sources of ignition, including flames, heat, and sparks. Take precautionary measures against static discharges. Ground and bond containers and equipment before transferring to avoid static sparks.

CONDITIONS FOR SAFE STORAGE: Store in cool, dry, well-ventilated area. Use with adequate explosion proof ventilation, isolate from sources of heat, sparks or flames. Extinguish all sources of ignition include remote pilot and lights. Maybe harmful is swallow or inhaled.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Bisphenol A-epichlorohydrin polymer 25068-38-6	Not Established	Not Established	Not Established
Oxirane, mono[(C12-13-alkyloxy)methyl] derivatives 120547-52-6	Not Established	Not Established	Not Established
Phenol, polymer with formaldehyde, glycidyl ether 28064-14-4	Not Established	Not Established	Not Established
Oxirane, [(2-methylphenoxy) methyl]- 2210-79-9	Not Established	Not Established	Not Established
Benzyl alcohol 100-51-6	Not Established	Not Established	Not Established
Mica 12001-26-2	Not Established	3 mg/m3 TWA (respirable fraction)	NIOSH: 3 mg/m3 TWA (containing <1% Quartz, respirable dust)
Titanium dioxide 13463-67-7	15 mg/m3 TWA (total dust)	10 mg/m3 TWA	Not Established
Naphtha, petroleum, heavy alkylate 64741-65-7	Not Established	Not Established	Not Established

Stoddard solvent 8052-41-3	500 ppm TWA; 2900 mg/m3 TWA	100 ppm TWA	NIOSH: 350 mg/m3 TWA 1800 mg/m3 Ceiling (15 min)

Individual protection measures, such as personal protective equipment

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross- ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.
Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection.

SKIN PROTECTION: Use impervious gloves to prevent skin contact and absorption of this material through the skin. Nitrile or Neoprene gloves may afford adequate skin protection. Use gloves to prevent prolonged skin contact.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application. Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquid	**Odor :** N/A
Odor threshold : N/A	**PH :** N/A
Melting point : N/A	**Boiling point :** 205°C
Flash Pt (F/C) : 214°F, 101°C	**Evaporation rate :** Slower than ether
Flammability (solid, gas) : Combustible liquid	**LEL/UEL :** N/A
Vapor pressure : N/A	**Vapor density :** 3.7
Relative density : 1.14	**Solubility :** N/A
Partition coefficient:n-octanol/water : N/A	**Autoignition temp :** 436°C
Decomposition temp : N/A	**Viscosity :** N/A

Section 10 - STABILITY AND REACTIVITY

CONDITIONS TO AVOID: Avoid all possible sources of ignition. Avoid temperatures above 120 °F. Avoid contact with strong acid and strong bases.

INCOMPATIBILITY: Incompatible with strong oxidizing agents, strong acids and strong alkalis.

HAZARDOUS DECOMPOSITION: By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes. Contains solvents, which may form carbon monoxide, carbon dioxide, and formaldehyde.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

Section 11 - TOXICOLOGICAL INFORMATION

Mixture Toxicity

Inhalation Toxicity LC50: 151mg/L

Component Toxicity

2210-79-9	Oxirane, [(2-methylphenoxy)methyl]- Oral LD50: 4 g/kg (Rat)
100-51-6	Benzyl alcohol Oral LD50: 1,230 mg/kg (Rat) Dermal LD50: 2 g/kg (Rabbit) Inhalation LC50: 9 mg/L (Rat)

Exposure to this material may affect the following organs:

Effects of Overexposure

EYE CONTACT: Causes eye irritation. Substance causes moderate eye irritation.

SKIN CONTACT: May cause sensitization. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Severely irritating; may cause permanent skin damage. May cause allergic reaction. Prolonged or repeated skin contact may cause irritation. Substance may cause slight skin irritation.

INHALATION: Harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. May cause headaches and dizziness. High vapor concentrations are irritating to the eyes, nose, throat and lungs. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Prolonged or excessive inhalation may cause respiratory tract irritation.

INGESTION: Harmful if swallowed. Aspiration hazard if swallowed; can enter lungs and cause damage. Irritating to the nose, throat and respiratory tract.

CHRONIC HAZARDS: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage.

PRIMARY ROUTE (S) OF ENTRY: Eye Contact, Ingestion, Inhalation, Skin Absorption, and Skin Contact.

CAS Number	Description	% Weight	Carcinogen Rating
64741-65-7	Naphtha, petroleum, heavy alkylate	.1 to 1.0%	Naphtha, petroleum, heavy alkylate: EU REACH: Present (P)
8052-41-3	Stoddard solvent	.1 to 1.0%	Stoddard solvent: EU REACH: Present (P)

13463-67-7	Titanium dioxide	1 to 5%	Titanium dioxide: NIOSH: potential occupational carcinogen IARC: Possible human carcinogen OSHA: listed

Section 12 - ECOLOGICAL INFORMATION

Component Ecotoxicity

Benzyl alcohol	96 Hr LC50 Pimephales promelas: 460 mg/L [static]; 96 Hr LC50 Lepomis macrochirus: 10 mg/L [static] 48 Hr EC50 water flea: 23 mg/L
Naphtha, petroleum, heavy alkylate	48 Hr LC50 Mysidopsis bahia: 2 mg/L 72 Hr EC50 Pseudokirchneriella subcapitata: 30000 mg/L

Section 13 - DISPOSAL CONSIDERATIONS

DISPOSAL INFORMATION: Dispose of material in accordance to local, state, and federal regulations and ordinances . Do not allow to entering waterways, wastewater, soil, storm drains or sewer systems .

Section 14 - TRANSPORT INFORMATION

This material is classified for transport as follows:

Agency	Proper Shipping Name	UN Number	Packing Group	Hazard Class
DOT	Non-Regulated Material			

Section 15 - REGULATORY INFORMATION

State of California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): WARNING! This product contains the following chemicals which are listed by the State of California as carcinogenic or a reproductive toxin:

- None

CERCLA-SARA Hazard Category: This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

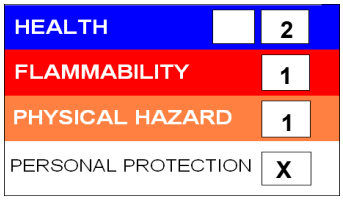
- None

Sara Section 313: This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

- None

Section 16 - OTHER INFORMATION

Hazardous Material Information System (HMIS)



HMIS & NFPA Hazard Rating
Legend
*** = Chronic Health Hazard**
0 = INSIGNIFICANT
1 = SLIGHT
2 = MODERATE
3 = HIGH

Westcoat Specialty Coating Systems believes, to the best of its knowledge, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. Westcoat Specialty Coating Systems makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination . It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.

Date Prepared: 10/9/2019

SAFETY DATA SHEET

Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Product Name: Pigmented Product Code: 30-EC38Bp

WESTCOAT SPECIALITY COATING SYSTEMS
4007 Lockridge St
San Diego, CA 92102

Information Telephone: 800-250-4519
Emergency Telephone: 800-424-9300

Section 2 - HAZARDS IDENTIFICATION

GHS Ratings:

Oral Toxicity	Acute Tox. 4	Oral>300+<=2000mg/kg
Inhalation Toxicity	Acute Tox. 4	Gases>2500+<=5000ppm, Vapors>10+<=20mg/l, Dusts&mists>1+<=5mg/l
Skin corrosive	1A	Destruction of dermal tissue: Exposure < 3 min. Observation < 1 hour, visible necrosis in at least one animal
Eye corrosive	1	Serious eye damage: Irreversible damage 21 days after exposure, Draize score: Corneal opacity >= 3, Iritis > 1.5
Skin sensitizer	1	Skin sensitizer

GHS Hazards

H227	Combustible liquid
H302	Harmful if swallowed
H313	May be harmful in contact with skin
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H332	Harmful if inhaled

GHS Precautions

P210	Keep away from heat/sparks/open flames/hot surfaces – No smoking
P235	Keep cool
P260	Do not breathe dust/fume/gas/mist/vapours/spray
P261	Avoid breathing dust/fume/gas/mist/vapours/spray
P264	Wash … thoroughly after handling
P270	Do not eat, drink or smoke when using this product
P271	Use only outdoors or in a well-ventilated area
P272	Contaminated work clothing should not be allowed out of the workplace
P280	Wear protective gloves/protective clothing/eye protection/face protection
P310	Immediately call a POISON CENTER or doctor/physician
P330	Rinse mouth
P363	Wash contaminated clothing before reuse
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
P302+P352	IF ON SKIN: Wash with soap and water
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P305+P351+P338	IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing
P333+P313	If skin irritation or a rash occurs: Get medical advice/attention
P370+P378	In case of fire: Use … for extinction
P405	Store locked up
P403+P235	Store in a well ventilated place. Keep cool
P501	Dispose of contents/container to …

Signal Word: Danger

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	CAS number	Weight Concentration %
Benzyl alcohol	100-51-6	40.00% - 50.00%
Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol A diglycidyl ether homopolymer	68609-08-5	10.00% - 20.00%
1,3-Cyclohexanedimethanamine	2579-20-6	10.00% - 20.00%
Propylene glycol diamine, 2-amino-, diether with Propylene	9046-10-0	1.00% - 5.00%

Section 4 - FIRST AID MEASURES

First aid measures for different exposure routes

INHALATION: Remove to fresh air. If not breathing, give artificial respiration. if breathing is difficult, give oxygen. Get immediate medical attention. Do NOT use mouth-to-mouth resuscitation. If you experience difficulty breathing, leave the area obtain fresh air. If continued difficulty is experienced, get medical assistance immediately.

EYE CONTACT: Immediately flush eyes with plenty of water for a least 15 minutes holding eyelids open. Get medical attention. Do NOT allow rubbing of eyes or keeping eyes closed.

SKIN CONTACT: Remove contaminated clothing. Wash skin with soap and water. Get medical attention if irritation develops or persists.

INGESTION: If swallowed, do not induce vomiting. If victim is conscious and alert, give 2 to 4 cups full of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Treat symptomatically and supportively.
Aspiration hazard: Do not induce vomiting or give anything by mouth because this material can enter the lungs and cause severe lung damage. Get immediate medical attention.

Section 5 - FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA: Dry Chemical, Dry Sand, Water Fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: Combustion generates toxic fumes of carbon monoxide, carbon dioxide and other gases. No unusual fire or explosion hazards noted. Closed containers may explode when exposed to extreme heat due to buildup of steam. Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame.

SPECIAL FIREFIGHTING PROCEDURES: Evacuate area and fight fire from a safe distance. Water may be used to cool closed containers to prevent pressure buildup and possible auto ignition or explosion. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

FOR NON-EMERGENCY PERSONNEL: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

FOR EMERGENCY RESPONDERS: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

ENVIROMENTAL PRECAUTIONS: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

SMALL SPILL: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

LARGE SPILL: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, watercourses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7 - HANDLING AND STORAGE

Precautions for safe handling

PROTECTIVE MEASURES: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and

explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Approach release from upwind. Prevent entry into sewers, watercourses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.

ADVICE ON GENERAL OCCUPATONAL HYGIENE: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Benzyl alcohol 100-51-6	Not Established	Not Established	Not Established
Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-, reaction products with bisphenol A diglycidyl ether homopolymer 68609-08-5	Not Established	Not Established	Not Established
1,3-Cyclohexanedimethanamine 2579-20-6	Not Established	Not Established	Not Established
Propylene glycol diamine, 2-amino-, diether with Propylene 9046-10-0	Not Established	Not Established	Not Established

Individual protection measures, such as personal protective equipment

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Prevent build-up of vapors by opening all doors and windows to achieve cross- ventilation.

RESPIRATORY PROTECTION: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use. A NIOSH/MSHA approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.
Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or in any other circumstances where air purifying respirators may not provide adequate protection.

SKIN PROTECTION: Use impervious gloves to prevent skin contact and absorption of this material through the skin. Nitrile or Neoprene gloves may afford adequate skin protection. Use gloves to prevent prolonged skin contact.

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Refer to safety supervisor or industrial hygienist for further information regarding personal protective equipment and its application. Refer to safety supervisor or industrial hygienist for further guidance regarding types of personal protective equipment and their applications.

HYGIENIC PRACTICES: Wash thoroughly with soap and water before eating, drinking or smoking. Remove contaminated clothing immediately and launder before reuse.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquid	**Odor :** N/A
Odor threshold : N/A	**PH :** N/A
Melting point : N/A	**Boiling point :** 205°C
Flash Pt(F/C) : 214°F, 101°C	**Evaporation rate :** Slower than ether
Flammability (solid, gas) : Combustible liquid	**LEL/UEL :** N/A
Vapor pressure : 0.023 mmHg	**Vapor density :** 3.7
Relative density : 1.02	**Solubility :** N/A
Partition coefficient:n-octanol/water : N/A	**Autoignition temp :** 436°C
Decomposition temp : N/A	**Viscosity :** N/A

Section 10 - STABILITY AND REACTIVITY

CONDITIONS TO AVOID: Avoid all possible sources of ignition. Avoid temperatures above 120 ° F. Avoid contact with strong acid and strong bases.

INCOMPATIBILITY: Incompatible with strong oxidizing agents, strong acids and strong alkalis.

HAZARDOUS DECOMPOSITION: By open flame, carbon monoxide and carbon dioxide. When heated to decomposition, it emits acrid smoke and irritating fumes. Contains solvents, which may form carbon monoxide, carbon dioxide, and formaldehyde.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

STABILITY: This product is stable under normal storage conditions.

Section 11 - TOXICOLOGICAL INFORMATION

Mixture Toxicity

Oral Toxicity LD50: 1,255mg/kg
Dermal Toxicity LD50: 4,001mg/kg
Inhalation Toxicity LC50: 18mg/L

Component Toxicity

100-51-6	Benzyl alcohol Oral LD50: 1,230 mg/kg (Rat) Dermal LD50: 2 g/kg (Rabbit) Inhalation LC50: 9 mg/L (Rat)
2579-20-6	1,3-Cyclohexanedimethanamine Oral LD50: 880 mg/kg (Rat)
9046-10-0	Propylene glycol diamine, 2-amino-, diether with Propylene Oral LD50: 242 mg/kg (Rat)

Exposure to this material may affect the following organs:

Effects of Overexposure

EYE CONTACT: Causes eye burns. Causes Serious Eye Irritation

SKIN CONTACT: May be absorbed through the skin in harmful amounts. Contact causes skin irritation. May cause skin sensitization, an allergic reaction, which becomes evident upon re-exposure to this material. Causes skin irritation. Allergic reactions are possible.

INHALATION: High vapor concentrations are irritating to the eyes, nose, throat and lungs. Harmful if inhaled. High gas, vapor, mist or dust concentrations may be harmful if inhaled. Avoid breathing fumes, spray, vapors, or mist. Prolonged or excessive inhalation may cause respiratory tract irritation.

INGESTION: Can burn mouth, throat and stomach. Aspiration hazard if swallowed; can enter lungs and cause damage. Harmful if swallowed.

CHRONIC HAZARDS: High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis, and blurred vision) and/or damage. Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage.

PRIMARY ROUTE (S) OF ENTRY: Eye Contact, Inhalation, Skin Absorption, Skin.

Section 12 - ECOLOGICAL INFORMATION

Component Ecotoxicity

Benzyl alcohol	96 Hr LC50 Pimephales promelas: 460 mg/L [static]; 96 Hr LC50 Lepomis macrochirus: 10 mg/L [static] 48 Hr EC50 water flea: 23 mg/L

Section 13 - DISPOSAL CONSIDERATIONS

DISPOSAL INFORMATION: Dispose of material in accordance to local, state, and federal regulations and ordinances. Do not allow entering waterways, wastewater, soil, storm drains or sewer systems.

Section 14 - TRANSPORT INFORMATION

This material is classified for transport as follows:

Agency	Proper Shipping Name	UN Number	Packing Group	Hazard Class
DOT	Paint Related Material	UN3066	III	8

Section 15 - REGULATORY INFORMATION

State of California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): WARNING! This product contains the following chemicals which are listed by the State of California as carcinogenic or a reproductive toxin:

- None

CERCLA-SARA Hazard Category: This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

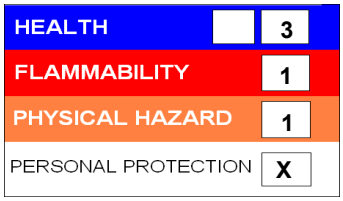
- None

Sara Section 313: This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

- None

Section 16 - OTHER INFORMATION

Hazardous Material Information System (HMIS)



HMIS & NFPA Hazard Rating Legend
*** = Chronic Health Hazard**
0 = INSIGNIFICANT
1 = SLIGHT
2 = MODERATE
3 = HIGH

Westcoat Specialty Coating Systems believes, to the best of its knowledge, the information contained herein to be accurate and reliable as of the date of this safety data sheet. However, because the conditions of handling, use, and storage of these materials are beyond our control, we assume no responsibility or liability for personal injury or property damage incurred by the use of these materials. Westcoat Specialty Coating Systems makes no warranty, expressed or implied, regarding the accuracy or reliability of the data or results obtained from their use. All materials may present unknown hazards and should be used with caution. The information and recommendations in this material safety data sheet are offered for the users' consideration and examination . It is the responsibility of the user to determine the final suitability of this information and to comply with all applicable international, federal, state, and local laws and regulations.

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