



**THE DOW CHEMICAL COMPANY  
SALES SPECIFICATION**

**Date Printed:** 2022-01-05

**Effective Date:** 2018-10-31

**Supersedes Date:**

**Name:** DOWSIL™ 995 Silicone Structural Sealant Gray

**Specification Number:** 000000840585

Shelf Life				
Container Type	Conditions of Handling	Conditions of Storage	Shelf Life	Deterioration Characteristics
All Approved Packaging		Store BELOW 32C/90F	540 Days	

Final Testing Requirements				
Test and Test Condition	Limit	Unit	Method	Note
Appearance, viscous paste	Pass		CTM0176	
Extrusion rate	90 — 180	g/min	CTM0364	
Tack free time <b>Test Frequency:</b>	180 Max audit once per year	min	CTM0095	
Flow <b>Test Frequency:</b>	0.25 Max audit once per year	inch	CTM0062	
Specific Gravity, RT/50% RH	1.300 — 1.370		CTM0097	
Durometer, 7d/RT <b>Test Frequency:</b>	30 — 45 audit once per year	ShoreA	CTM0099	
Tear Die B, 7d/RT <b>Test Frequency:</b>	30 Min audit once per year	lb/in	CTM0159A	
TA - Modulus 50% - glass/duranar	30 — 90	lb/in <sup>2</sup>	CTM1028	
TA - Tensile - glass/duranar	140 Min	lb/in <sup>2</sup>	CTM1028	

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**External Notes**

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- 1 Dow Chemical warrants that the above designated material conforms to the listed sales specifications even though there may be no value reported.

Test Item	Limits
Tack Free Time	< = 180 mins
Flow	< = 0.25 inches
Durometer (7d/RT)	30 - 45 Shore A
Tear (7d/RT)	> = 30 lb/inch

READ PRECAUTIONARY INFORMATION AND MATERIAL SAFETY SHEETS. THIS PRODUCT IS SHIPPED IN COMPLIANCE WITH APPLICABLE LAWS AND REGULATIONS REGARDING CLASSIFICATION, PACKAGING, SHIPPING AND LABELING.