

## MasterEmaco P 124 PART A

Version 1.1      Revision Date: 01/05/2021      SDS Number: 000000259904      Date of last issue: 06/09/2020  
Date of first issue: 06/09/2020

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**SECTION 1. IDENTIFICATION**

Product name : MasterEmaco P 124 PART A  
Product code : 000000000055384829 000000000055384829

**Manufacturer or supplier's details**

Company name of supplier : Master Builders-Construction Systems  
US, LLC  
Address : 23700 CHAGRIN BLVD  
Beachwood OH 44122  
Emergency telephone : ChemTel: +1-813-248-0585 USA: +1-800-255-3924 Contract  
Number MIS9240420

**Recommended use of the chemical and restrictions on use**


Recommended use : Product for construction chemicals  
Restrictions on use : Reserved for industrial and professional use.

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**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with 29 CFR 1910.1200**

Skin corrosion/irritation : Category 2  
Serious eye damage/eye irritation : Category 2A  
Skin sensitization : Category 1A  
Short-term (acute) aquatic hazard : Category 2  
Long-term (chronic) aquatic hazard : Category 2

**GHS label elements**

Hazard pictograms : 

Signal Word : Warning

Hazard Statements : H319 Causes serious eye irritation.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H401 Toxic to aquatic life.  
H411 Toxic to aquatic life with long lasting effects.

Precautionary Statements : **Prevention:**  
P280 Wear protective gloves/ protective clothing/ eye protection/  
face protection.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P273 Avoid release to the environment.

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P272 Contaminated work clothing should not be allowed out of the workplace.

P264 Wash face, hands and any exposed skin thoroughly after handling.

**Response:**

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P302 + P352 IF ON SKIN: Wash with plenty of water.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P332 + P313 If skin irritation occurs: Get medical advice/attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P391 Collect spillage.

P337 + P313 If eye irritation persists: Get medical advice/attention.

**Disposal:**

P501 Dispose of contents/container to appropriate hazardous waste collection point.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical nature : epoxy resin

**Components**

Chemical name	CAS-No.	Concentration (% w/w)
Reaction product: bisphenol-A-(epichlorhydrin)-Epoxy resin (number average molecular weight $\leq$ 700)	25068-38-6	$\geq$ 20 - < 50
Formaldehyde, polymer with 2-(chloromethyl)oxirane and phenol	9003-36-5	$\geq$ 7 - < 15
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	$\geq$ 1 - < 3
3-iodo-2-propynyl butylcarbamate	55406-53-6	$\geq$ 0 - < 0.1

**SECTION 4. FIRST AID MEASURES**

General advice : Move out of dangerous area.  
 Show this material safety data sheet to the doctor in attendance.  
 Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.  
 If symptoms persist, call a physician.

In case of skin contact : If skin irritation persists, call a physician.  
 If on skin, rinse well with water.

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- In case of eye contact : If on clothes, remove clothes.  
: Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Protect unharmed eye.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Keep respiratory tract clear.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : Causes skin irritation.  
: May cause an allergic skin reaction.  
: Causes serious eye irritation.
- Notes to physician : Treat symptomatically.
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**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Foam  
Water spray  
Dry powder  
Carbon dioxide (CO<sub>2</sub>)
- Unsuitable extinguishing media : water jet
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
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**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
- Environmental precautions : Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.
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**SECTION 7. HANDLING AND STORAGE**

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapors/dust.
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- Avoid exposure - obtain special instructions before use.  
 Avoid contact with skin and eyes.  
 For personal protection see section 8.  
 Smoking, eating and drinking should be prohibited in the application area.  
 Dispose of rinse water in accordance with local and national regulations.  
 Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
 Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage conditions : Keep only in the original container in a cool, dry, well-ventilated place away from ignition sources, heat or flame.  
 Protect from direct sunlight.
- Materials to avoid : Observe TRGS 509/510 storage rules.
- Further information on storage stability : No decomposition if stored and applied as directed.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

## Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Distillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	TWA value (Inhalable fraction)	5 mg/m <sup>3</sup>	ACGIHTLV
		TWA (Mist)	5 mg/m <sup>3</sup>	OSHA Z-1
		TWA (Inhalable particulate matter)	5 mg/m <sup>3</sup>	ACGIH
		TWA (Mist)	5 mg/m <sup>3</sup>	OSHA P0
		TWA (Mist)	5 mg/m <sup>3</sup>	NIOSH REL
		ST (Mist)	10 mg/m <sup>3</sup>	NIOSH REL

**Engineering measures** : No applicable information available.

**Personal protective equipment**

Respiratory protection : When workers are facing concentrations above the occupational exposure limits they must use appropriate certified respirators.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water  
 Tightly fitting safety goggles

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Skin and body protection	:	Wear face-shield and protective suit for abnormal processing problems.
Protective measures	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	:	Do not inhale gases/vapours/aerosols. Avoid contact with the skin, eyes and clothing. Avoid exposure - obtain special instructions before use. Handle in accordance with good building materials hygiene and safety practice. Wearing of closed work clothing is recommended. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

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**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	:	liquid
Color	:	gray
Odor	:	mild
pH	:	insoluble Not applicable
Melting temperature	:	Not applicable
Boiling point	:	approx. 212 °F / 100 °C
Flash point	:	200.01 °F / 93.34 °C
		Method: Flash-Point by Pensky-Martens Closed Cup Tester.
Evaporation rate	:	No applicable information available.
Flammability (solid, gas)	:	not highly flammable
Lower explosion limit / Lower flammability limit	:	No data available.
Vapor pressure	:	negligible
Relative vapor density	:	No applicable information available.
Density	:	approx. 1.04 g/cm <sup>3</sup> (68 °F / 20 °C) approx. 8.68 lb/USg (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	emulsifiable (68 °F / 20 °C)
Solubility in other solvents	:	No applicable information available.
Autoignition temperature	:	No data available

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Decomposition temperature : No decomposition if stored and handled as prescribed/indicated.

Viscosity

    Viscosity, dynamic : No applicable information available.

    Viscosity, kinematic : No applicable information available.

Explosive properties : Not explosive  
Not explosive

Oxidizing properties : Based on its structural properties the product is not classified as oxidizing.

Sublimation point : No applicable information available.

Molecular weight : No data available

Metal corrosion rate : Corrosive effects to metal are not anticipated.

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity : No hazardous reactions if stored and handled as prescribed/indicated.

Chemical stability : The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions : No decomposition if stored and applied as directed.

Conditions to avoid : See SDS section 7 - Handling and storage.

Incompatible materials : Strong acids  
Strong bases  
Strong oxidizing agents  
Strong reducing agents

Hazardous decomposition products : No hazardous decomposition products if stored and handled as prescribed/indicated.

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**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

Not classified based on available information.

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitization****Skin sensitization**

May cause an allergic skin reaction.

**Respiratory sensitization**

Not classified based on available information.

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**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**Further information****Product:**

Remarks : The product has not been tested. The statement has been derived from the properties of the individual components.

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**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Product:****Ecotoxicology Assessment**

Acute aquatic toxicity : Toxic to aquatic life.

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

**Components:****3-iodo-2-propynyl butylcarbamate:**

M-Factor (Acute aquatic toxicity) : 10

M-Factor (Chronic aquatic toxicity) : 1

**Persistence and degradability****Product:**

Biodegradability : Remarks: Taking into consideration the properties of several ingredients, the product is estimated not to be readily biodegradable according to OECD classification.

Stability in water : Remarks: The product is slightly soluble in water. It can be eliminated from water by abiotic processes.

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**Bioaccumulative potential****Product:**

Bioaccumulation : Remarks: Because of the product's consistency and low water solubility, bioavailability is improbable.

**Components:****3-iodo-2-propynyl butylcarbamate:**

Partition coefficient: n-octanol/water : log Pow: 2.81 (77 °F / 25 °C)  
Method: Partition coefficient (n-octanol/water), Shake-flask method  
GLP: yes

**Mobility in soil****Product:**

Distribution among environmental compartments : Remarks: The substance will not evaporate into the atmosphere from the water surface.  
Following exposure to soil, adsorption to solid soil particles is probable, therefore contamination of groundwater is not expected.  
Following exposure to soil, adsorption to solid soil particles is unlikely, therefore contamination of groundwater is expected.

**Other adverse effects****Product:**

Additional ecological information : The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

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**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : Dispose of in accordance with national, state and local regulations.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Do not discharge into drains/surface waters/groundwater.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

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**SECTION 14. TRANSPORT INFORMATION****International Regulations****UNRTDG**

Not regulated as a dangerous good

**IATA-DGR**



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Not regulated as a dangerous good

**IMDG-Code**

Not regulated as a dangerous good

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation****49 CFR**

Not regulated as a dangerous good

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**SECTION 15. REGULATORY INFORMATION****US State Regulations****Pennsylvania Right To Know**

Distillates (petroleum), hydrotreated heavy naphthenic 64742-52-5

**New Jersey Right To Know**

Distillates (petroleum), hydrotreated heavy naphthenic 64742-52-5

**California Prop. 65**

WARNING: This product can expose you to chemicals including ethylene oxide, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**The ingredients of this product are reported in the following inventories:**

TSCA : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

DSL : All components of this product are on the Canadian DSL

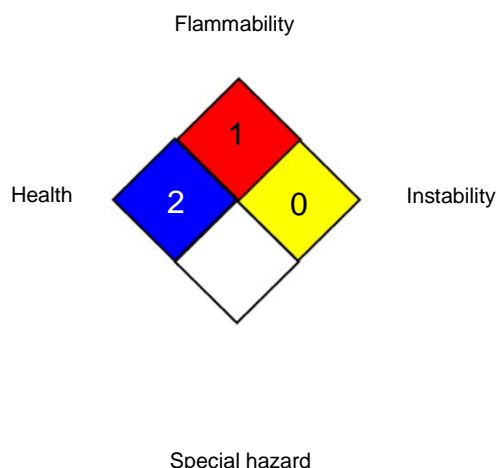
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**SECTION 16. OTHER INFORMATION****Further information**

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## NFPA 704:



## HMIS® IV:

<b>HEALTH</b>		
<b>FLAMMABILITY</b>		
<b>PHYSICAL HAZARD</b>		

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

## Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
ACGIHTLV	:	American Conference of Governmental Industrial Hygienists - threshold limit values (US)
NIOSH REL	:	USA. NIOSH Recommended Exposure Limits
OSHA P0	:	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
ACGIHTLV / TWA value	:	Time Weighted Average (TWA):
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	:	STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA P0 / TWA	:	8-hour time weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population;

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LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.

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**SECTION 1. IDENTIFICATION**

Product name : MasterEmaco P 124 PART B  
Product code : 000000000055387638 000000000055387638

**Manufacturer or supplier's details**

Company name of supplier : Master Builders-Admixtures US,LLC  
Address : 23700 CHAGRIN BLVD  
Beachwood OH 44122  
Emergency telephone : ChemTel: +1-813-248-0585 USA: +1-800-255-3924 Contract  
Number MIS9240420

**Recommended use of the chemical and restrictions on use**

Recommended use : Product for construction chemicals  
Restrictions on use : Reserved for industrial and professional use.

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**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with 29 CFR 1910.1200**

Skin corrosion/irritation : Category 1B

Serious eye damage/eye irritation : Category 1

Skin sensitization : Category 1

Short-term (acute) aquatic hazard : Category 1

Long-term (chronic) aquatic hazard : Category 1

**GHS label elements**

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H400 Very toxic to aquatic life.  
H410 Very toxic to aquatic life with long lasting effects.

Precautionary Statements : **Prevention:**  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P273 Avoid release to the environment.  
P260 Do not breathe dust or mist.  
P272 Contaminated work clothing should not be allowed out of the workplace.

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P264 Wash face, hands and any exposed skin thoroughly after handling.

**Response:**

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P303 + P361 + P352 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Wash with plenty of soap and water.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P391 Collect spillage.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P310 Immediately call a POISON CENTER or doctor/ physician.

**Storage:**

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/container to appropriate hazardous waste collection point.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical nature : Polyamines

**Components**

Chemical name	CAS-No.	Concentration (% w/w)
modified Isophoronediamine	90530-15-7	>= 1 - < 7
m-Phenylenebis(methylamine)	1477-55-0	>= 1 - < 5
3-aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	>= 1 - < 5

**SECTION 4. FIRST AID MEASURES**

General advice : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.  
Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.

In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.

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- In case of eye contact : If on skin, rinse well with water.  
If on clothes, remove clothes.  
Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Protect unharmed eye.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.  
Do NOT induce vomiting.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.  
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : May cause an allergic skin reaction.  
Causes serious eye damage.  
Causes severe burns.
- Notes to physician : Treat symptomatically.
- 

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Foam  
Water spray  
Dry powder  
Carbon dioxide (CO<sub>2</sub>)
- Unsuitable extinguishing media : water jet
- Specific hazards during fire fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- 

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
- Environmental precautions : Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

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**SECTION 7. HANDLING AND STORAGE**

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapors/dust.  
 Avoid exposure - obtain special instructions before use.  
 Avoid contact with skin and eyes.  
 For personal protection see section 8.  
 Smoking, eating and drinking should be prohibited in the application area.  
 To avoid spills during handling keep bottle on a metal tray.  
 Dispose of rinse water in accordance with local and national regulations.  
 Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.  
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
 Observe label precautions.  
 Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage conditions : Keep only in the original container in a cool, dry, well-ventilated place away from ignition sources, heat or flame.  
 Protect from direct sunlight.  
 Store protected against freezing.
- Materials to avoid : Observe TRGS 509/510 storage rules.
- Further information on storage stability : No decomposition if stored and applied as directed.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
m-Phenylenebis(methylamine)	1477-55-0	CLV	0.1 mg/m <sup>3</sup>	ACGIHTLV
		CLV	0.1 mg/m <sup>3</sup>	29 CFR 1910.1000 (Table Z-1-A)
		Ceil_Time	0.1 mg/m <sup>3</sup>	NIOSH
		CLV	0.018 ppm	ACGIHTLV
		C	0.018 ppm	ACGIH
		C	0.1 mg/m <sup>3</sup>	NIOSH REL
		C	0.1 mg/m <sup>3</sup>	OSHA P0

**Engineering measures** : No applicable information available.

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**Personal protective equipment**

Respiratory protection	:	Wear a NIOSH-certified (or equivalent) respirator as necessary.
Hand protection	:	
Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	:	Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Protective measures	:	Do not inhale gases/vapours/aerosols. Avoid contact with the skin, eyes and clothing. Handle in accordance with good building materials hygiene and safety practice.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	:	liquid
Color	:	amber
Odor	:	amine-like
pH	:	insoluble Not applicable
Freezing point	:	approx. 32 °F / -0.00 °C (for a component of this mixture)
Boiling range	:	212 - 392 °F / 100 - 200 °C
Flash point	:	A flash point determination is unnecessary due to the high water content. > 212 °F / > 100 °C
Evaporation rate	:	No applicable information available.
Upper explosion limit / Upper flammability limit	:	No applicable information available.
Lower explosion limit / Lower flammability limit	:	No applicable information available.
Relative density	:	No applicable information available.
Density	:	approx. 1.038 g/cm <sup>3</sup> (75 °F / 24 °C)
Solubility(ies)	:	



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Water solubility	:	partly soluble (68 °F / 20 °C)
Solubility in other solvents	:	No applicable information available.
Autoignition temperature	:	> 842 °F / > 450 °C Method: Mineral Oil Hydrocarbons; Determination of Ignition Temperature.
Decomposition temperature	:	No decomposition if stored and handled as prescribed/indicated.
Viscosity		
Viscosity, dynamic	:	No applicable information available.
Viscosity, kinematic	:	No applicable information available.
Explosive properties	:	Not explosive Not explosive
Oxidizing properties	:	Based on its structural properties the product is not classified as oxidizing.
Sublimation point	:	No applicable information available.
Metal corrosion rate	:	Corrosive effects to metal are not anticipated.

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	No hazardous reactions if stored and handled as prescribed/indicated.
Chemical stability	:	The product is stable if stored and handled as prescribed/indicated.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed.
Conditions to avoid	:	See SDS section 7 - Handling and storage.
Incompatible materials	:	Oxidizing agents strong alkalis Acids
Hazardous decomposition products	:	No hazardous decomposition products if stored and handled as prescribed/indicated.

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**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

Not classified based on available information.

**Product:**

Acute oral toxicity	:	Remarks: No applicable information available.
Acute inhalation toxicity	:	Remarks: No applicable information available.
Acute dermal toxicity	:	Remarks: No applicable information available.

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**Skin corrosion/irritation**

Causes severe burns.

**Serious eye damage/eye irritation**

Causes serious eye damage.

**Respiratory or skin sensitization****Skin sensitization**

May cause an allergic skin reaction.

**Respiratory sensitization**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**Further information****Product:**

Remarks                                      : The product has not been tested. The statements on toxicology have been derived from the properties of the individual components.

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**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Product:****Ecotoxicology Assessment**

Acute aquatic toxicity                      : Very toxic to aquatic life.

Chronic aquatic toxicity                    : Very toxic to aquatic life with long lasting effects.

**Persistence and degradability**

No data available

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**Bioaccumulative potential****Components:****modified Isophoronediamine:**

Partition coefficient: n-octanol/water : log Pow: 1.86  
Method: other (calculated)

**m-Phenylenebis(methylamine):**

Partition coefficient: n-octanol/water : log Pow: 0.18 (77 °F / 25 °C)  
pH: 10.3 - 10.4  
Method: Partition coefficient (n-octanol/water), Shake-flask method  
GLP: yes

**3-aminomethyl-3,5,5-trimethylcyclohexylamine:**

Partition coefficient: n-octanol/water : log Pow: 0.99 (73 °F / 23 °C)  
pH: 6.3  
Method: Partition coefficient  
GLP: no

**Mobility in soil**

No data available

**Other adverse effects****Product:**

Additional ecological information : The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

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**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : Dispose of in accordance with national, state and local regulations.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Do not discharge into drains/surface waters/groundwater.

Contaminated packaging : Contaminated packaging should be emptied as far as possible and disposed of in the same manner as the substance/product.

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**SECTION 14. TRANSPORT INFORMATION****International Regulations****UNRTDG**

UN number : UN 2735  
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.  
(M-PHENYLENEBIS(METHYLAMINE))  
Class : 8

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Packing group : II  
Labels : 8

**IATA-DGR**

UN/ID No. : UN 2735  
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.  
(M-PHENYLENEBIS(METHYLAMINE))  
Class : 8  
Packing group : II  
Labels : Corrosive  
Packing instruction (cargo aircraft) : 855  
Packing instruction (passenger aircraft) : 851

**IMDG-Code**

UN number : UN 2735  
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.  
(M-PHENYLENEBIS(METHYLAMINE))  
Class : 8  
Packing group : II  
Labels : 8  
EmS Code : F-A, S-B  
Marine pollutant : no

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation****49 CFR**

UN/ID/NA number : UN 2735  
Proper shipping name : AMINES, LIQUID, CORROSIVE, N.O.S.  
(M-PHENYLENEBIS(METHYLAMINE))  
Class : 8  
Packing group : II  
Labels : CORROSIVE  
ERG Code : 153  
Marine pollutant : no

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION****US State Regulations****Pennsylvania Right To Know**

m-Phenylenebis(methylamine) 1477-55-0

**New Jersey Right To Know**

m-Phenylenebis(methylamine) 1477-55-0  
3-aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2

The ingredients of this product are reported in the following inventories:

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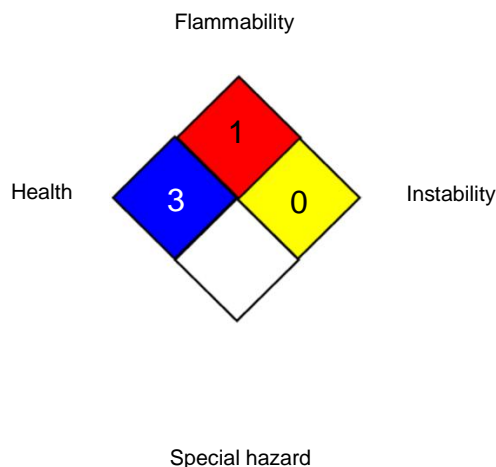
TSCA : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

DSL : All components of this product are on the Canadian DSL

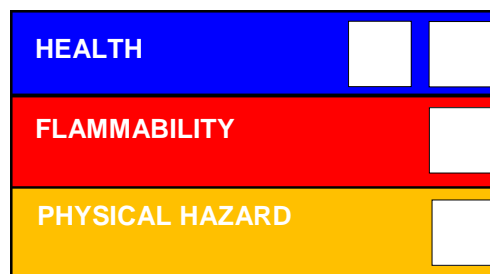
## SECTION 16. OTHER INFORMATION

## Further information

## NFPA 704:



## HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "\*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

## Full text of other abbreviations

29 CFR 1910.1000 (Table Z-1-A) : OSHA - Table Z-1-A (29 CFR 1910.1000)

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

ACGIHTLV : American Conference of Governmental Industrial Hygienists - threshold limit values (US)

NIOSH : NIOSH Pocket Guide to Chemical Hazards (US)

NIOSH REL : USA. NIOSH Recommended Exposure Limits

OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000

29 CFR 1910.1000 (Table Z-1-A) / CLV : Ceiling Limit Value:

ACGIH / C : Ceiling limit

ACGIHTLV / CLV : Ceiling Limit Value:

NIOSH / Ceil\_Time : Ceiling Limit Value and Time Period (if specified):

NIOSH REL / C : Ceiling value not be exceeded at any time.

OSHA P0 / C : Ceiling limit

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely

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Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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