



DURAL LPL MV

EXTENDED WORKING TIME, HIGH MODULUS EPOXY BONDING AGENT

EUCLID CHEMICAL

DESCRIPTION

DURAL LPL MV is a two-component, 100% solids, moisture insensitive, high strength epoxy adhesive and binder for numerous applications. This high modulus, medium viscosity epoxy resin is the perfect solution for bonding new, plastic concrete to existing concrete slabs and steel. **DURAL LPL MV** (Long Pot Life) provides extended working time versus conventional epoxy bonding agents.

PRIMARY APPLICATIONS

- Bonding fresh concrete to hardened concrete
- Anchoring bolts, dowels, or pins
- General adhesive for concrete and masonry
- Mix with dried silica sand to create a repair mortar

FEATURES/BENEFITS

- Provides exceptional adhesion
- Easy to use 2:1 mix ratio
- Moisture insensitive
- Longer working time, even in warm conditions

TECHNICAL INFORMATION

The following are typical values obtained under laboratory conditions. Expect reasonable variation under field conditions.

PROPERTY	RESULT
Mixed Viscosity, cp ASTM D2556	4,200
Gel Time, minutes ASTM C881	55
Bond Strength, psi (MPa) ASTM C882	14 days: > 2,000 (13.8)
Water Absorption ASTM D570	24 hours: 0.25%
Heat Deflection Temperature ASTM D648	136°F (57°C)
Linear Coefficient of Shrinkage ASTM D2566	0.001
Compressive Yield, psi (MPa) ASTM D695	7 days: 10,000 (68.9)
Compressive Modulus, psi (MPa) ASTM D695	7 days: 170,000 (1,172)
Tensile Strength, psi (MPa) ASTM D638	7 days: 3,000 (20.7)
Elongation at Break ASTM D638	4.0%

PACKAGING

DURAL LPL MV is packaged in 1 gal (3.8 L) and 3 gal (11.4 L) units. The mix ratio is 2:1 by volume.

SHELF LIFE

2 years in original, unopened containers

SPECIFICATIONS/COMPLIANCES

Complies with ASTM C881 Type II, Grade 2, Class C

COVERAGE/YIELD

For bonding, 1 neat gal (3.8 L) yields 231 in³ (3,785 cm³) of epoxy. The coverage rate as a bonding agent is approximately 50 to 100 ft²/gal (1.2 to 2.5 m²/L), depending upon the texture of the existing slab. 1 gal (3.8 L) of neat **DURAL LPL MV** epoxy mixed with 3 gal (11.4 L) of dry 20/40 mesh silica sand will yield approximately 643 in³ (10,537 cm³) of mortar.

Note: Coverage rates are approximate. Actual coverage depends on temperature, texture, and substrate porosity.

DIRECTIONS FOR USE

Surface Preparation: The surface must be structurally sound, dry, clean and free of grease, oil, curing compounds, soil, dust and other contaminants. Surface laitance must be removed. Concrete surfaces must be roughened and made absorptive, preferably by mechanical means, and then thoroughly cleaned of all dust and debris. If the surface was prepared by chemical means (acid etching), a water/baking soda or water/ammonia mixture, followed by a clean water rinse, must be used for cleaning, in order to neutralize the substrate. Allow substrate to dry before application. Route cracks and blow dust/debris from them with oil-free compressed air. Following surface preparation, the strength of the surface can be tested if quantitative results are required by project specifications. An elcometer or similar tensile pull tester may be used in accordance with ASTM D4541, and the tensile pull-off strength should be at least 250 psi (1.7 MPa).

When coating steel, all contamination should be removed and the steel surface prepared to a “near white” finish (SSPC SP10) using clean, dry blasting media.

Mixing: Mix DURAL LPL MV using a low-speed drill and a mixing paddle. Pre-mix Part A and Part B separately for approximately 1 minute each. Combine Part A and Part B in a 2 to 1 ratio by volume, then mix thoroughly for 3 to 5 minutes.

To make DURAL LPL MV mortar, gradually add clean, dry, 20/40 mesh silica sand to previously mixed DURAL LPL MV epoxy and mix thoroughly for 3 to 5 minutes. The mix ratio of aggregate to mixed epoxy is approximately 3 to 1 by volume, but can be modified depending on the desired consistency of the mortar.

Scrape the bottom and sides of the containers at least once during mixing. Do not scrape bottom or sides of the container once mixing operations have ceased; doing so may result in unmixed resin or hardener being applied to the substrate. Unmixed resin or hardener will not cure properly. Do not aerate the material during mixing. To keep aeration to a minimum, the recommended mixing paddles are #P1 or #P2 as found in ICRI Guideline 320.5R-2014.

Application: Bonding fresh concrete to hardened concrete: Apply by brush, roller, or squeegee to the prepared, existing concrete substrate. Place fresh concrete onto the DURAL LPL MV while it is still tacky. The open time is typically 5 to 6 hours at 75°F (24°C). The open time is reduced at warmer temperatures. If the DURAL LPL MV loses tackiness or exceeds open time, abrade the surface of the epoxy, wipe surface clean, re-apply DURAL LPL MV, and proceed. **DO NOT PLACE CONCRETE OVER DRIED EPOXY.** **Bonding hardened concrete to hardened concrete:** Apply by spatula, brush, or trowel. Ensure the surfaces to be joined have uniform coatings of DURAL LPL MV. For optimum results, the bond line should not exceed 1/8” (3.2 mm). Join surfaces and hold or clamp firmly until the epoxy gels. Ideally, a small amount of adhesive should exude from the joint. Surfaces must be mated while the adhesive is still tacky. **Anchoring bolts, dowels, pins:** DURAL LPL MV can be used neat or as a mortar to grout vertically-aligned anchors (into a horizontal substrate). The anchor hole should be free of all debris before grouting. The optimum hole size is 1/16” (1.6 mm) annular space (1/8” (3.2 mm) larger diameter than anchor diameter). Depth of embedment is typically 10 to 15 times anchor diameter. **Patching and repairs:** Apply DURAL LPL MV neat as a primer coat to the prepared concrete surface. Mix the DURAL LPL MV into an epoxy mortar and apply to the area by trowel or spatula in lifts of 1” to 1-1/2” (25 to 38 mm) before the neat primer coat becomes tack free. Allow each lift to reach initial set before applying subsequent lifts.

CLEAN-UP

Clean tools and application equipment immediately with acetone, xylene, or MEK. Clean spills or drips with the same solvents while still wet. Hardened DURAL LPL MV will require mechanical abrasion for removal.

PRECAUTIONS/LIMITATIONS

- Store DURAL LPL MV indoors, protected from moisture, at temperatures between 50°F and 90°F (10°C and 32°C)
- Surface and ambient temperature during applications should be between 60°F and 90°F (16°C and 32°C)
- Material temperatures should be at least 60°F (16°C) and rising
- Working time and cure time will decrease as the temperature increases, and will increase as the temperature decreases
- Do not thin DURAL LPL MV
- DURAL LPL MV will discolor upon prolonged exposure to ultraviolet light and high-intensity artificial lighting.
- DURAL LPL MV is not to be used as a finished/aesthetic coating
- Do not use DURAL LPL MV for horizontally-aligned anchors (into a vertical substrate)
- Do not use DURAL LPL MV for overhead anchoring
- Maximum application thickness of DURAL LPL MV mortar is 1.5” per lift.
- In all cases, consult the product Safety Data Sheet before use

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